ALL PRODUCT DIMENSIONS ARE BEFORE COATING

MATERIAL SPECIFICATION

END RING (Part 1)
Ductile Iron to BS EN1563:1997
SYMBOL EN-GJS-450-10

CENTRE SLEEVE (Part 2)
Ductile Iron to BS EN1563:1997
SYMBOL EN-GJS-450-10

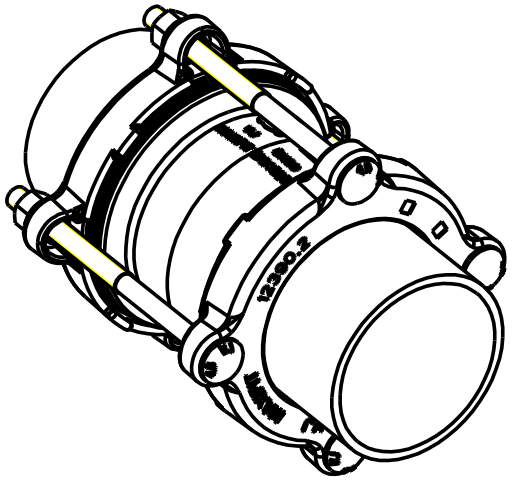
GASKET (Part 3)
EPDM to BS EN 681-1,TYPE WA,WC
NITRILE to BS EN 681-1,TYPE WA,WC,WG
or BS EN 682,TYPE G

BOLTS (Part 4)
Steel to BS EN ISO 898-1:1999
PROPERTY CLASS 4.8

NUTS (Part 5)
Steel to
BS4190:2001 Grade 4

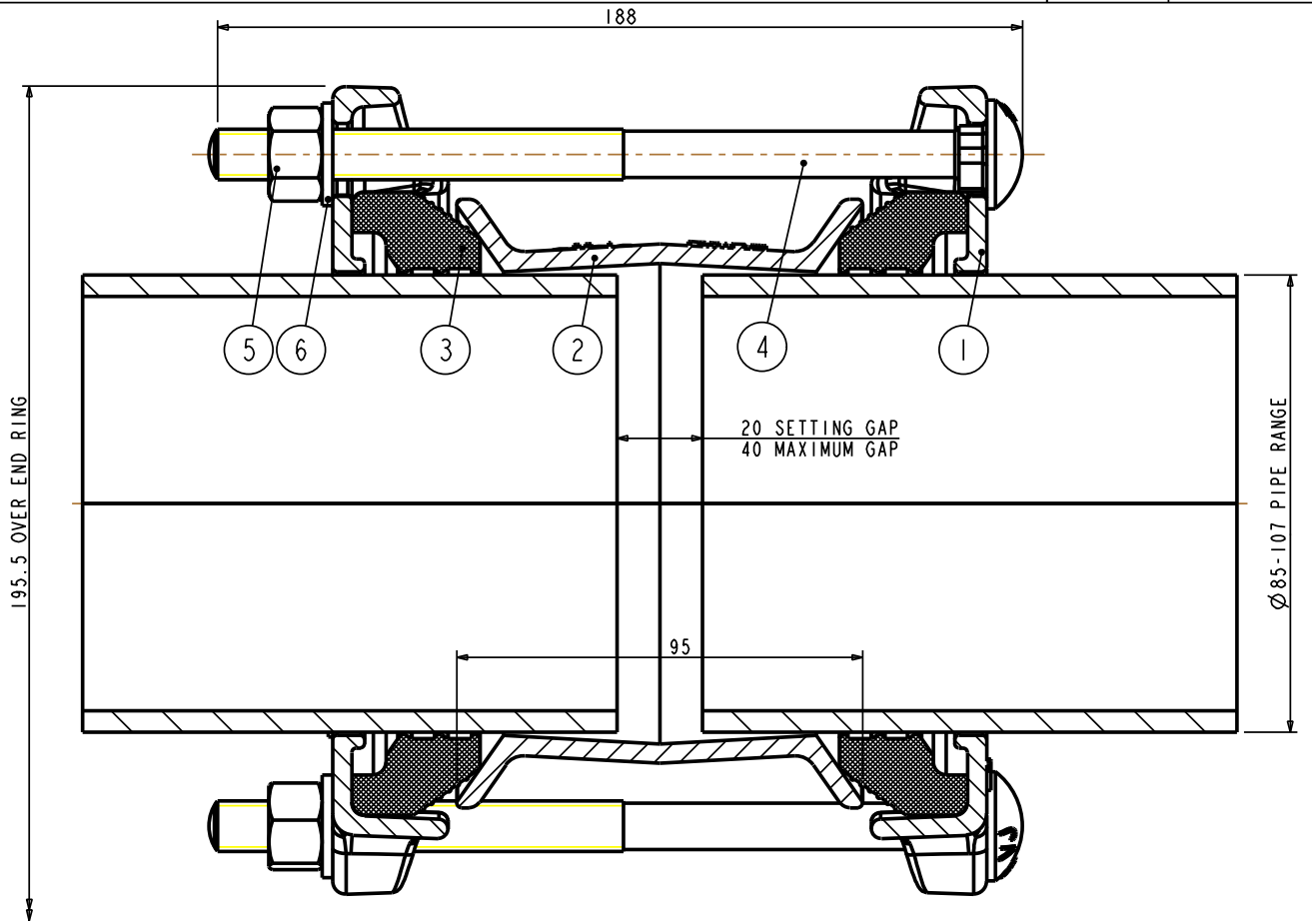
WASHERS (Part 6)
Stainless Steel to BS1449:PART 2:1983
GRADE 304S15

FINISH SPECIFICATION



ISOMETRIC VIEW

REFERENCE DRAWING ONLY - NOT TO BE USED FOR INSPECTION PURPOSES. DO NOT SCALE



PIPE RANGE	GASKET MOULD	BOLTS	TEST PRESSURE	WEIGHT KG	ASSEMBLY DRG NO
85-107	12392_3	4-M12x180	24bar	4.156	12393_3

OVERALL DIMENSION DRAWING
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CRANE A Crane Co Company ©

OVERALL DIMENSIONS OF MAXIFIT COUPLING FOR 85-107mm PIPE RANGE

VIKING JOHNSON
World leaders in pipe joints and repair products

DRAWN	P.N.	SCALE	N.T.S.
DATE	04-Jan-06	GENERIC	12393_3

RELEASE LEVEL: Manufacture SHEET 1 OF 1

DRG NO O_DIM_12393_3_1