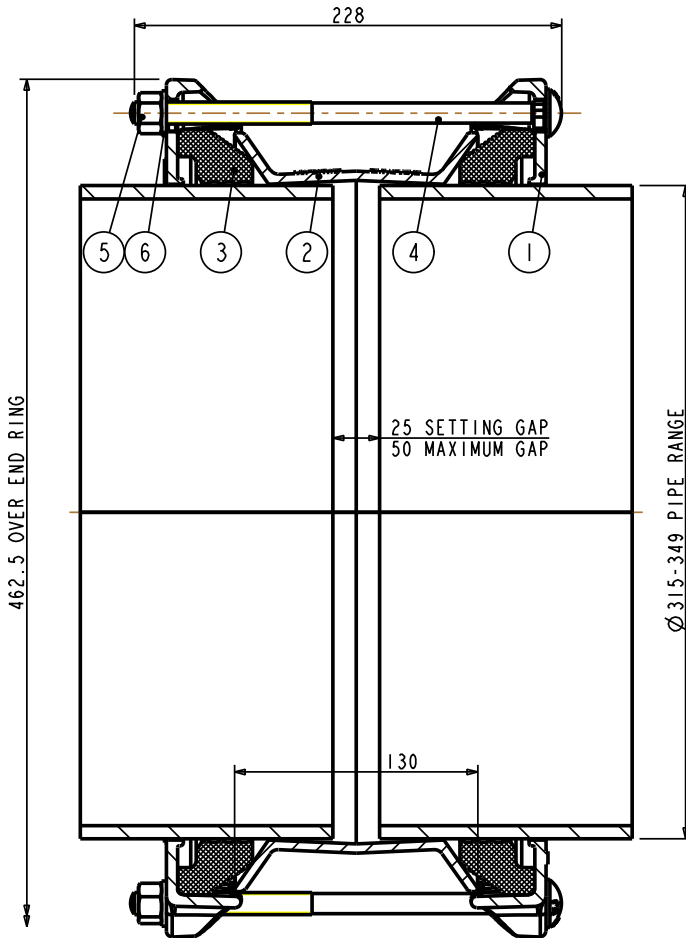
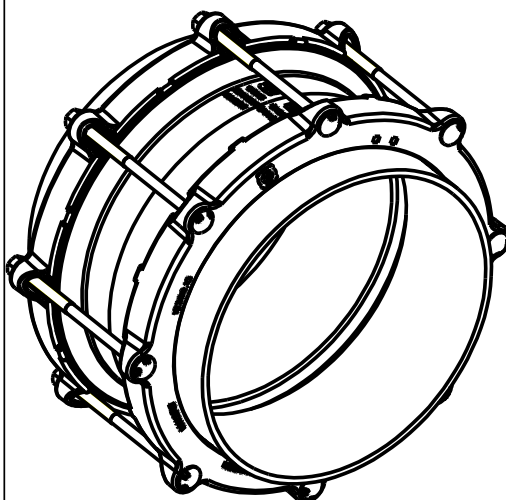



# ALL PRODUCT DIMENSIONS ARE BEFORE COATING

MATERIAL SPECIFICATION		REFERENCE DRAWING ONLY - NOT TO BE USED FOR INSPECTION PURPOSES.				DO NOT SCALE													
<p><b>END RING (Part 1)</b> Ductile Iron to BS EN1563:1997 SYMBOL EN-GJS-450-10</p> <p><b>CENTRE SLEEVE (Part 2)</b> Ductile Iron to BS EN1563:1997 SYMBOL EN-GJS-450-10</p> <p><b>GASKET (Part 3)</b> EPDM to BS EN 681-1,TYPE WA,WC NITRILE to BS EN 681-1,TYPE WA,WC,WG or BS EN 682,TYPE G</p> <p><b>BOLTS (Part 4)</b> Steel to BS EN ISO 898-1:1999 PROPERTY CLASS 4.8</p> <p><b>NUTS (Part 5)</b> Steel to BS4190:2001 Grade 4</p> <p><b>WASHERS (Part 6)</b> Stainless Steel to BS1449:PART 2:1983 GRADE 304S15</p>																			
FINISH SPECIFICATION																			
		<table><tr><th>PIPE RANGE</th><th>GASKET MOULD</th><th>BOLTS</th><th>TEST PRESSURE</th><th>WEIGHT KG</th><th>ASSEMBLY DRG NO</th></tr><tr><td>315-349</td><td>12392_14</td><td>8-M12x220</td><td>24bar</td><td>19.478</td><td>12393_14</td></tr></table>						PIPE RANGE	GASKET MOULD	BOLTS	TEST PRESSURE	WEIGHT KG	ASSEMBLY DRG NO	315-349	12392_14	8-M12x220	24bar	19.478	12393_14
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<p>OVERALL DIMENSION DRAWING FOR REFERENCE ONLY VIKING JOHNSON RESERVE THE RIGHT TO AMEND DETAILS WITHOUT PRIOR NOTIFICATION</p> <p><small>This drawing is the exclusive property of VIKING JOHNSON and is confidential and must not be reproduced or disclosed to a third party without written consent. It must be used only for the purpose which it has been issued and is returnable on request.</small></p>		<p>OVERALL DIMENSIONS OF MAXIFIT COUPLING FOR 315-349mm PIPE RANGE</p>				 <p><b>VIKING JOHNSON</b> <small>World leaders in pipe joints and repair products</small></p>													
<p>ISOMETRIC VIEW</p>		<p>CRANE A Crane Co Company</p>		<p>RELEASE LEVEL: Manufacture</p>		<table><tr><td>DRAWN</td><td>P.N.</td><td>SCALE</td><td>N.T.S.</td></tr><tr><td>DATE</td><td>04-Jan-06</td><td>GENERIC</td><td>12393_14</td></tr></table>		DRAWN	P.N.	SCALE	N.T.S.	DATE	04-Jan-06	GENERIC	12393_14				
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				<p>SHEET 1 OF 1</p>		<p>DRG NO 0_DIM_12393_14_1</p>													