

ALL PRODUCT DIMENSIONS ARE BEFORE COATING

REFERENCE DRAWING ONLY - NOT TO BE USED FOR INSPECTION PURPOSES

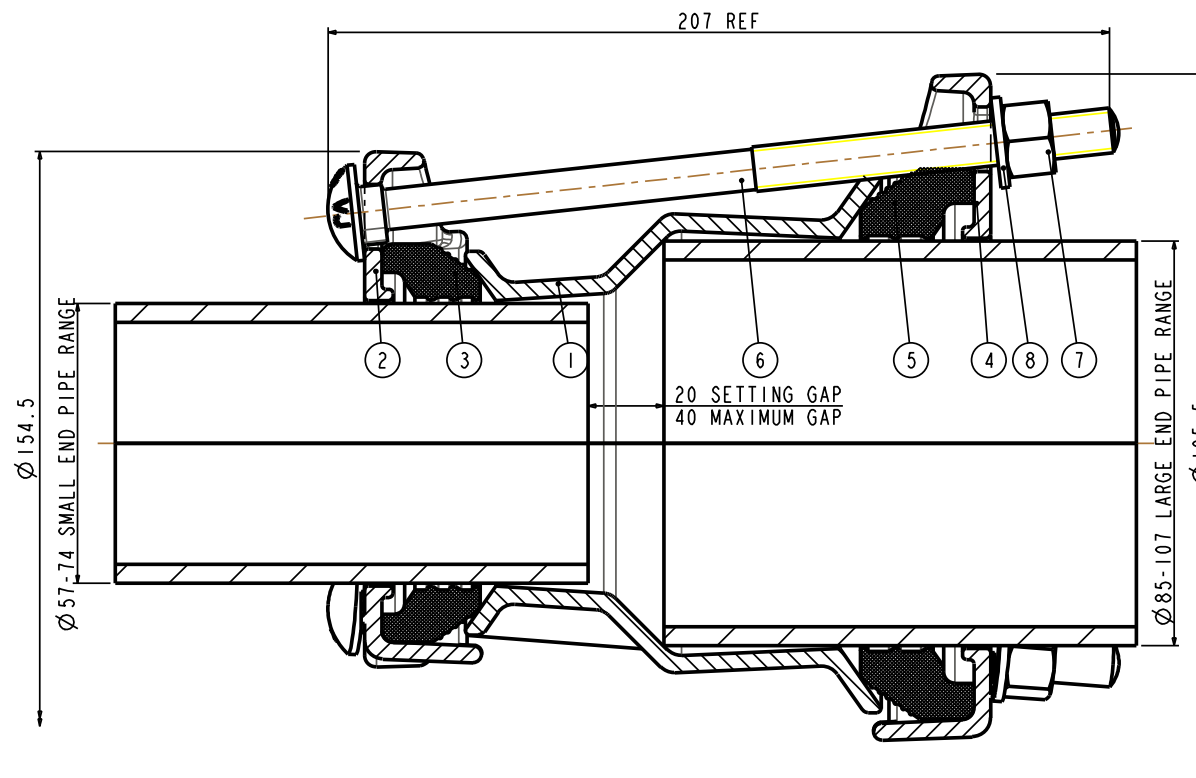
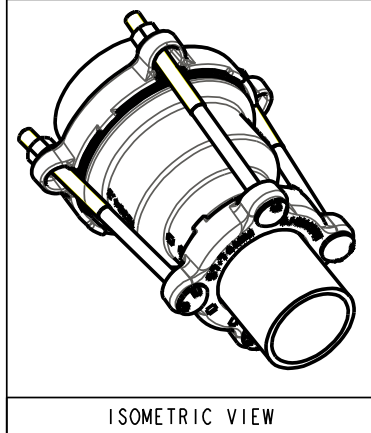
DO NOT SCALE

MATERIAL SPECIFICATION
CENTRE SLEEVE (Part 1)
 Ductile Iron to BS EN1563:2011
 SYMBOL EN-GJS-450-10
END RINGS (Parts 2 & 4)
 Ductile Iron to BS EN1563:2011
 SYMBOL EN-GJS-450-10
GASKETS (Parts 3 & 5)
 EPDM to BS EN 681-1, TYPE WA, WC
 NITRILE to BS EN 681-1, TYPE WA, WC, WG
 or BS EN 682, TYPE G
BOLTS (Part 6)
 Steel to BS EN ISO 898-1:2009
 Property Class 4.8
NUTS (Part 7)
 Steel to BS4190:2001
 Grade 4
WASHERS (Part 8)
 Stainless Steel to BS1449:Part 2:1983
 Grade 304S15

FINISH SPECIFICATION

NOTES

BOLT TORQUE
 55-65Nm



PIPE RANGES				GASKET MOULDS		BOLTS	WORKING PRESSURE	TEST PRESSURE	WEIGHT KG	ASSEMBLY DRG NO
SMALL END	LARGE END			SMALL END	LARGE END					
57	74	85	107	12392_1	12392_3	4-M12x200	16bar	24bar	3.9	12395_2

OVERALL DIMENSIONS DRAWING
 FOR REFERENCE ONLY
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CRANE A Crane Co Company

OVERALL DIMENSIONS OF
 MAXIFIT
 STEPPED COUPLINGS
 FOR 57-74 TO 85-107MM O.D. PIPE RANGES

RELEASE LEVEL: Manufacture

SHEET 1 OF 1



DRAWN	P.N.	SCALE	1:500
DATE	31-Jan-07	GENERIC	O_DIM_12395_2.1

DRG NO O_DIM_12395_2_1