

ALL PRODUCT DIMENSIONS ARE BEFORE COATING

REFERENCE DRAWING ONLY - NOT TO BE USED FOR INSPECTION PURPOSES

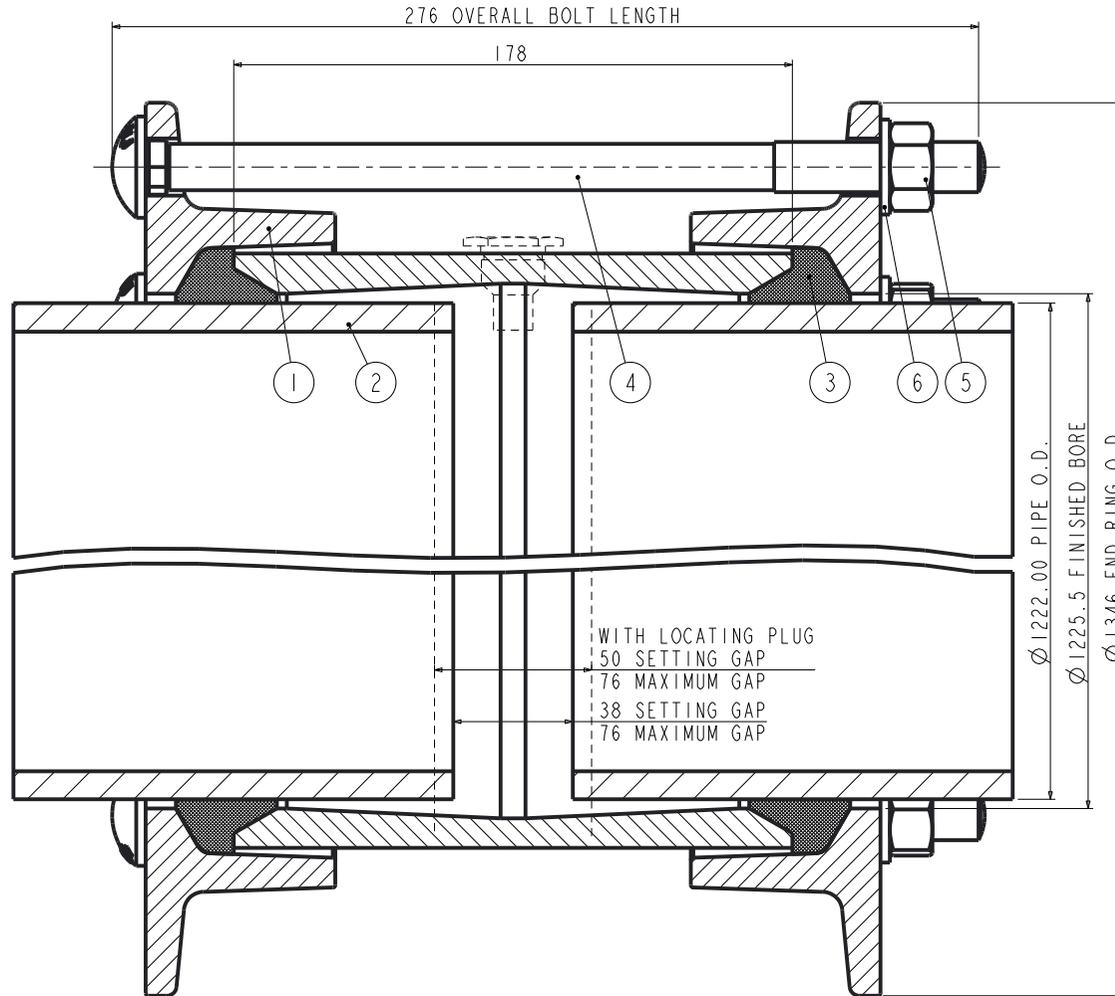
DO NOT SCALE

MATERIAL SPECIFICATION
END RING (Part 1)
 STEEL to
 BS EN10025-2 GRADE S275JR
CENTRE SLEEVE (Part 2)
 STEEL to
 BS EN10025-2 GRADE S355JR
GASKET (Part 3)
 RUBBER 70 HARDNESS
 Grade to suit service
BOLTS (Part 4)
 STEEL BS EN ISO898-1
 PROPERTY CLASS 4.8
NUTS (Part 5)
 STEEL BS4190
 GRADE 4
WASHERS (Part 6)
 STAINLESS STEEL BS1449:PART 2
 GRADE 304S15

FINISH SPECIFICATION

NOTES
 Locating Plugs/Pin Register
 If Locating Plugs/Pins are required
 3 Plugs/Pins are to be supplied.

BOLT TORQUE
 Torque to 95-120Nm



Pipe O.D. includes a Coating of 1.50mm thick. Un-Coated Pipe is 1219mm O.D.



ISOMETRIC VIEW

PIPE O.D.	PIPE MATERIAL	PIPE TOLERANCE		BOLTS	GASKET MOULD	WORKING PRESSURE	TEST PRESSURE	WEIGHT KG	ASSEMBLY DRG NO
		+	-						
1222.00	STEEL	1.60	1.60	16-M16x265	J121M	23.0bar	34.5bar	146.63	8144_226

OVERALL DIMENSIONS DRAWING FOR REFERENCE ONLY
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CRANE A Crane Co Company

OVERALL DIMENSIONS OF
 VIKING JOHNSON
 COUPLING ASSEMBLY
 'A2' SECTION
 FOR 1222.00mm PIPE O.D.

RELEASE LEVEL: Released

SHEET 1 OF 1



DRAWN	AUTO	SCALE	N.T.S.
DATE	15/08/18	GENERIC	8144_ODIMS_1

DRG NO SKP886-1