

ALL PRODUCT DIMENSIONS ARE BEFORE COATING

REFERENCE DRAWING ONLY - NOT TO BE USED FOR INSPECTION PURPOSES

DO NOT SCALE

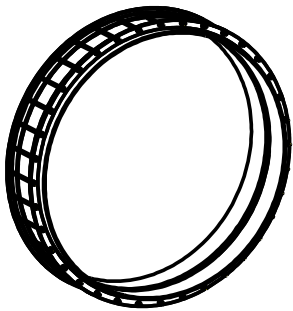
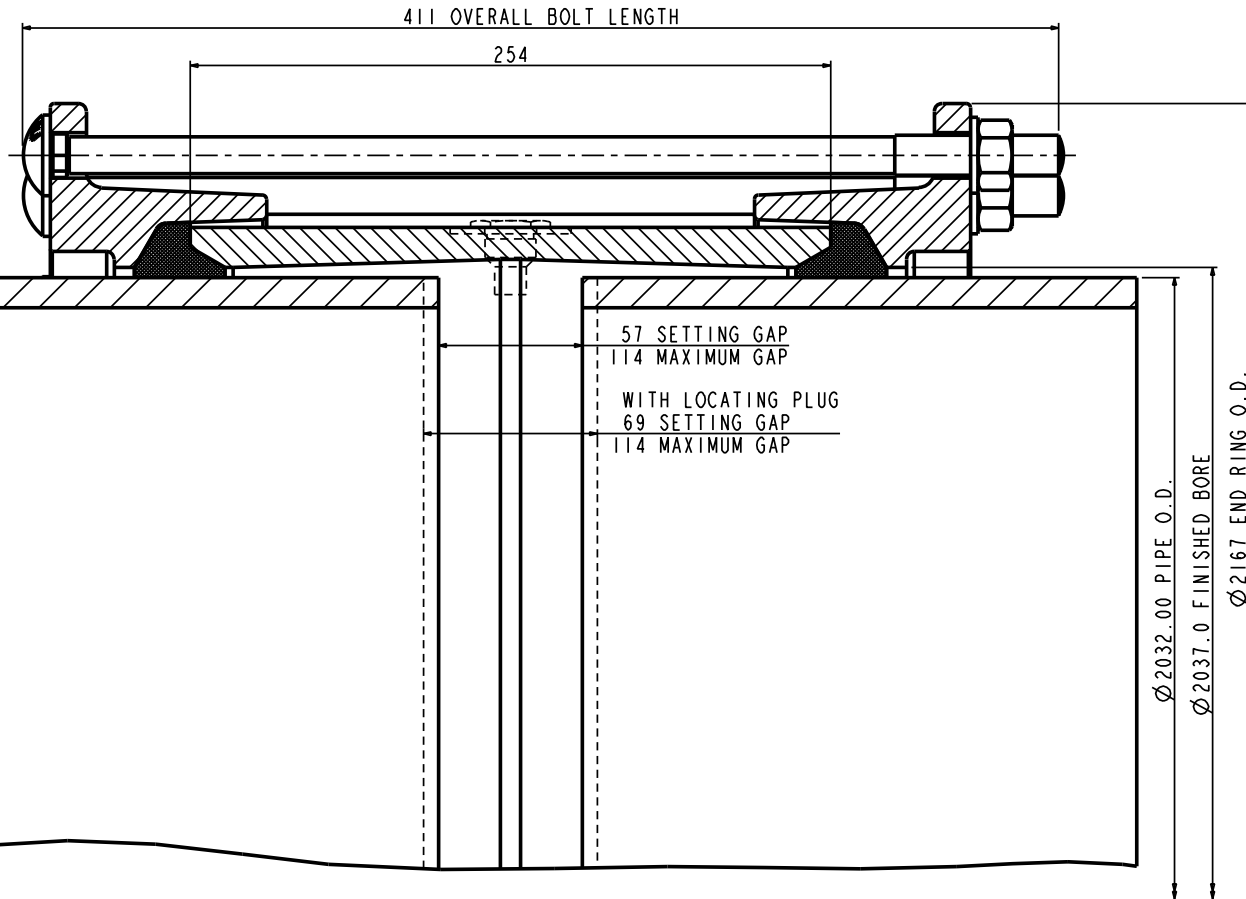
MATERIAL SPECIFICATION

END RING (Part 1)
STEEL to
BS EN10025-2:2004 GRADE S355JR
CENTRE SLEEVE (Part 2)
STEEL to
BS EN10025-2:2004 GRADE S355JR
GASKET (Part 3)
RUBBER 70 HARDNESS
Grade to suit service
BOLTS (Part 4)
STEEL BS EN ISO898-1:1999
PROPERTY CLASS 4.8
NUTS (Part 5)
STEEL BS4190:2001
GRADE 4
WASHERS (Part 6)
STAINLESS STEEL BS1449:PART 2:1983
GRADE 304S15

FINISH SPECIFICATION

NOTES

Locating Plugs/Pin Register.
If Locating Plugs/Pins are required,
3 Plugs/Pins are to be supplied.



ISOMETRIC VIEW

PIPE O.D.	PIPE MATERIAL	TOLERANCE ON O.D.		BOLTS	GASKET MOULD	TEST PRESSURE	WEIGHT KG
		+	-				
2032.00	STEEL	3.00	3.00	36-M16x400	J186H	33.20bar	418.60

OVERALL DIMENSIONS DRAWING
FOR REFERENCE ONLY
VIKING JOHNSON RESERVE THE
RIGHT TO AMEND DETAILS WITHOUT
PRIOR NOTIFICATION

This drawing is the exclusive property of VIKING JOHNSON and is confidential and must not be reproduced or disclosed to a third party without written consent. It must be used only for the purpose which it has been issued and is returnable on request.

CRANE A Crane Co Company

OVERALL DIMENSIONS OF
VIKING JOHNSON
COUPLING ASSEMBLY
'XSXG' SECTION
FOR 2032.00mm O.D. PIPE

RELEASE LEVEL: Manufacture

SHEET 1 OF 1



DRAWN	AUTO	SCALE	N.T.S.
DATE	25/01/08	GENERIC	8771

DRG NO SKP201-1