

ALL PRODUCT DIMENSIONS ARE BEFORE COATING

REFERENCE DRAWING ONLY - NOT TO BE USED FOR INSPECTION PURPOSES

DO NOT SCALE

MATERIAL SPECIFICATION

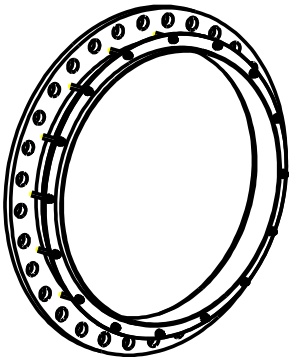
FLANGE (Part 1)
STEEL to
BS EN10025-2:2004 GRADE S275JR
END RING (Part 2)
STEEL to
BS EN10025-2:2004 GRADE S275JR
CENTRE SLEEVE (Part 3)
STEEL to
BS EN10025-2:2004 GRADE S355JR
GASKET (Part 4)
RUBBER 70 HARDNESS
Grade to suit service
STUDS (Part 5)
STEEL to
BS EN ISO898-1:1999 PROPERTY CLASS 4.8
NUTS (Part 6)
STEEL to
BS4190:2001 GRADE 4
WASHERS (Part 7)
STAINLESS STEEL to
BS1449:PART 2:1983 GRADE 304S15

FINISH SPECIFICATION

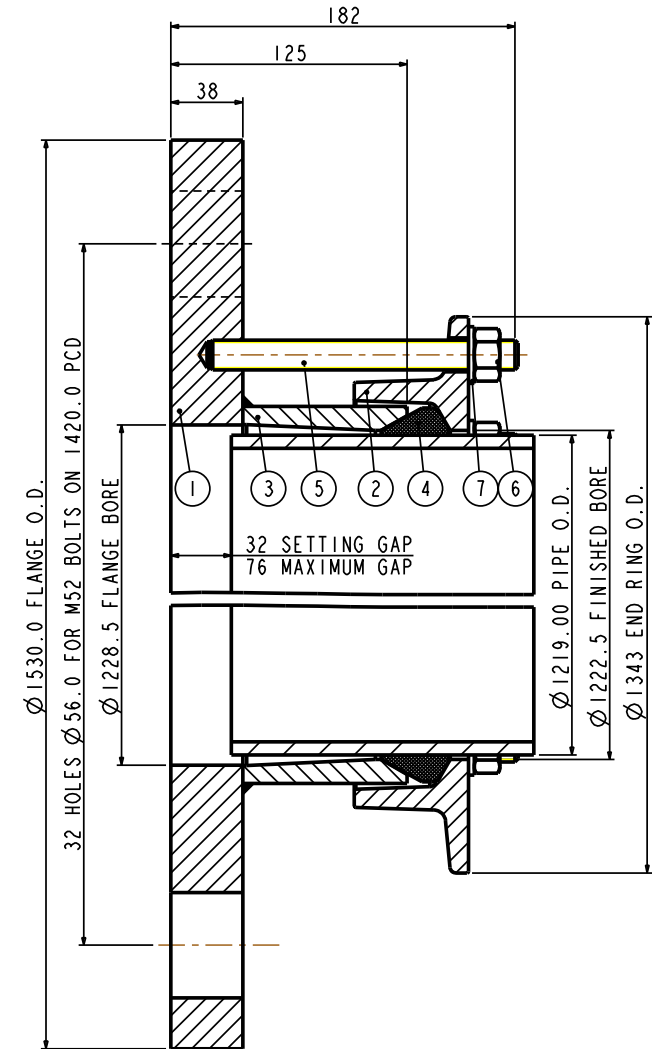
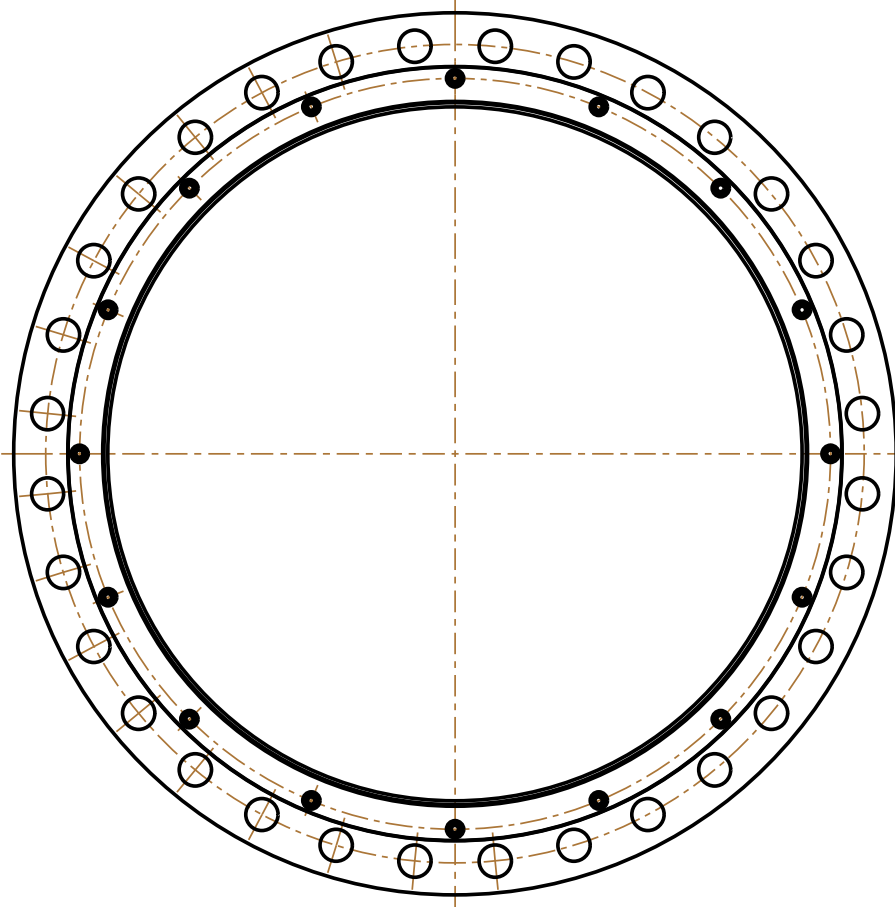
NOTES

STUD TORQUES

PIPE MATERIAL	Nm	lbf ft
GRP	47-60	35-45
ALL OTHERS	95-120	70-90



ISOMETRIC VIEW



PIPE O.D.	PIPE MATERIAL	PIPE TOLERANCE		FLANGE DRILLING	STUDS NO-SIZE	GASKET MOULD	NO OF NOTCHES	WORKING PRESSURE	TEST PRESSURE	SECTION	WEIGHT KG	ASSEMBLY DRG NO
1219.00	STEEL	1.60	1.60	1200PN25	16-M16x160	J121M	NOT REQUIRED	25.0bar	37.5bar	A2E	243.5	6175_322

OVERALL DIMENSIONS DRAWING FOR REFERENCE ONLY
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CRANE A Crane Co Company

OVERALL DIMENSIONS OF
VIKING JOHNSON FLANGE ADAPTOR
A2E SECTION
FOR A 1219.00mm PIPE O.D.
WITH A 1200PN25 FLANGE DRILLING

RELEASE LEVEL: Manufacture

SHEET 1 OF 1

VIKING JOHNSON
World leaders in pipe joints and repair products

DRAWN	AUTO	SCALE	0.476
DATE	17/02/09	GENERIC	6175_A2E_OD1MS.1

DRG NO SKP1594-1