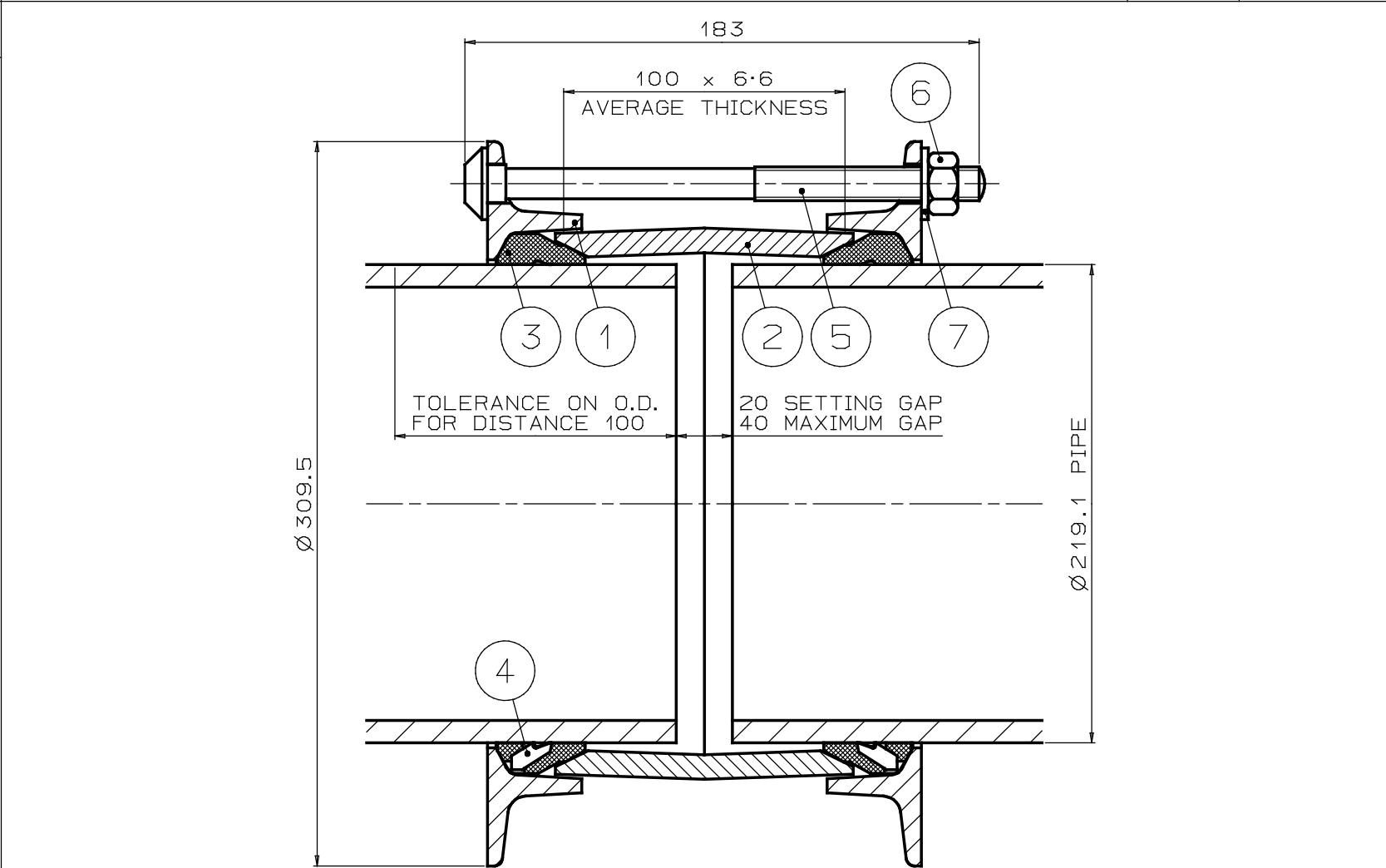



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MATERIAL SPECIFICATION		
END RING (Part 1)		
Steel to BS EN10025-2		
Grade S275JR		
CENTRE SLEEVE (Part 2)		
Steel to BS EN10025-2		
Grade S275JR		
GASKET (Part 3)		
70 & 80 IRHD EPDM to BS EN681-1 or		
70 & 80 IRHD Nitrile to BS2494		
INSERT (Part 4)		
Stainless Steel to BS3146		
Grade ANC2		
BOLT (Part 5)		
Steel to BS EN ISO898-1		
Property Class 8.8		
NUT (Part 6)		
Steel to BS EN29898-2		
Grade 8.0		
WASHER (Part 7)		
Stainless Steel to BS1449:Part 2		
Grade 304S15		

7	WASHER	8
6	NUT	8
5	BOLT	8
4	INSERT	24
3	GASKET	2
2	CENTRE SLEEVE	1
1	END RING	2
PART	DESCRIPTION	NO OFF
LIST OF PARTS		



PIPE O.D.	TOLERANCE ON O.D.	BOLTS No-ØxLEN	GASKET MOULD	INSERT NOxTYPE	WEIGHT KG	PRESSURE (bar) WORKING	TEST	ASSEMBLY DRG NO
219.1	+1.6 -0.8	8-M12x170	1370	12 x B	11.9	16	24	7561/13

OVERALL DIMENSIONS FOR REFERENCE ONLY VIKING JOHNSON RESERVE THE RIGHT TO AMEND DETAILS WITHOUT PRIOR NOTIFICATION		TITLE OVERALL DIMENSIONS OF FLEXLOCK COUPLING FOR FOR 219.1mm O.D. PIPE		<div>VIKING JOHNSON <i>World leaders in pipe joint's and repair products</i></div>	
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		SCALE N. T. S.		MF	APPROVED
		CHECKED			
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