

ISSUE	ALTERATION	DATE & INITIAL	ATD NO
B	UPDATED	10/6/19MDR	

SPECIFICATION DRAWING ONLY. NOT TO BE USED FOR INSPECTION PURPOSES.

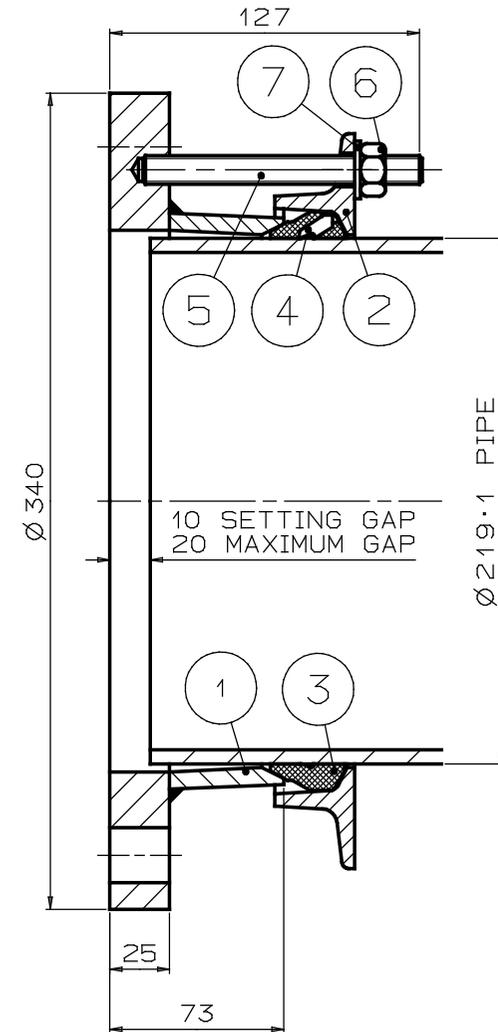
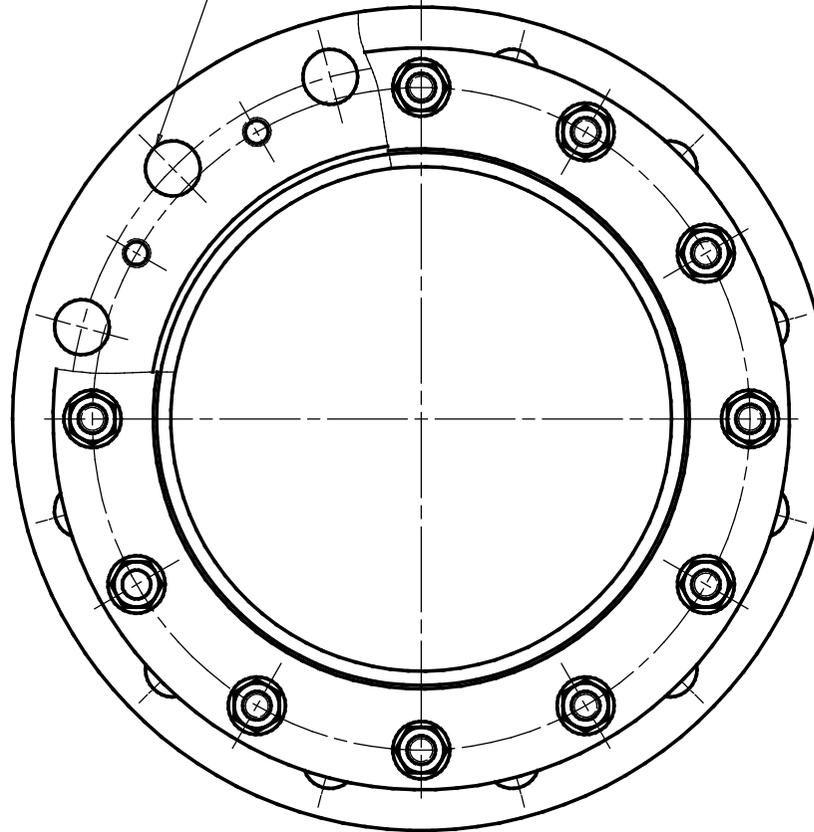
ALL PRODUCT DIMENSIONS ARE BEFORE COATING

DO NOT SCALE

MATERIAL SPECIFICATION

- ADAPTOR BODY (Part 1)
Steel to BS EN10025-2
Grade S275JR
- END RING (Part 2)
Steel to BS EN10025-2
Grade S275JR
- GASKET (Part 3)
70 IRHD EPDM to BS EN681-1 or
70 IRHD Nitrile to BS2494
- INSERT (Part 4)
Stainless Steel to BS3146
Grade ANC2
- TEE-BOLT (Part 5)
Steel to BS EN ISO898-1
Property Class 8.8
- NUT (Part 6)
Steel to BS EN 20898-2
Grade 8.0
- WASHER (Part 7)
Stainless Steel to BS1449:Part 2
Grade 304S15
- 'O' RING (Part 8)
Rubber

12 HOLES Ø23 FOR M20
BOLTS ON 295 PCD



8	'O' RING	12
7	WASHER	12
6	NUT	12
5	TEE-BOLT	12
4	INSERT	12
3	GASKET	1
2	END RING	1
1	ADAPTOR BODY	1
PART	DESCRIPTION	NO OFF
LIST OF PARTS		

PIPE O.D.	PIPE MATL	FLANGE DRILLING	TEE-BOLTS	GASKET MOULD	GASKET INSERT	WORKING PRESSURE	TEST PRESSURE	WEIGHT	ASSEMBLY DRG NO
219.1	STEEL	200 PN16	12-M12x115	1370	12 x B	16bar	24bar	15.2KG	7660/13

OVERALL DIMENSIONS FOR REFERENCE ONLY
VIKING JOHNSON RESERVE THE RIGHT TO AMEND DETAILS WITHOUT PRIOR NOTIFICATION

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CRANE A Crane Co Company

TITLE
OVERALL DIMENSIONS OF FLEXLOCK FLANGE ADAPTOR FOR 219.1mm O.D. PIPE WITH 200 PN16 FLANGE

VIKING JOHNSON
World leaders in pipe joint's and repair products

DRAWN	CAD	DATE	2:8:07
SCALE	N.T.S.	P.N.	APPROVED
CHECKED			

DRG NO. SKC26368-1 ISSUE B