

ISSUE	ALTERATION	DATE & INITIAL	ATD NO
D	UPDATED	13:6:19MDR	

SPECIFICATION DRAWING ONLY. NOT TO BE USED FOR INSPECTION PURPOSES.

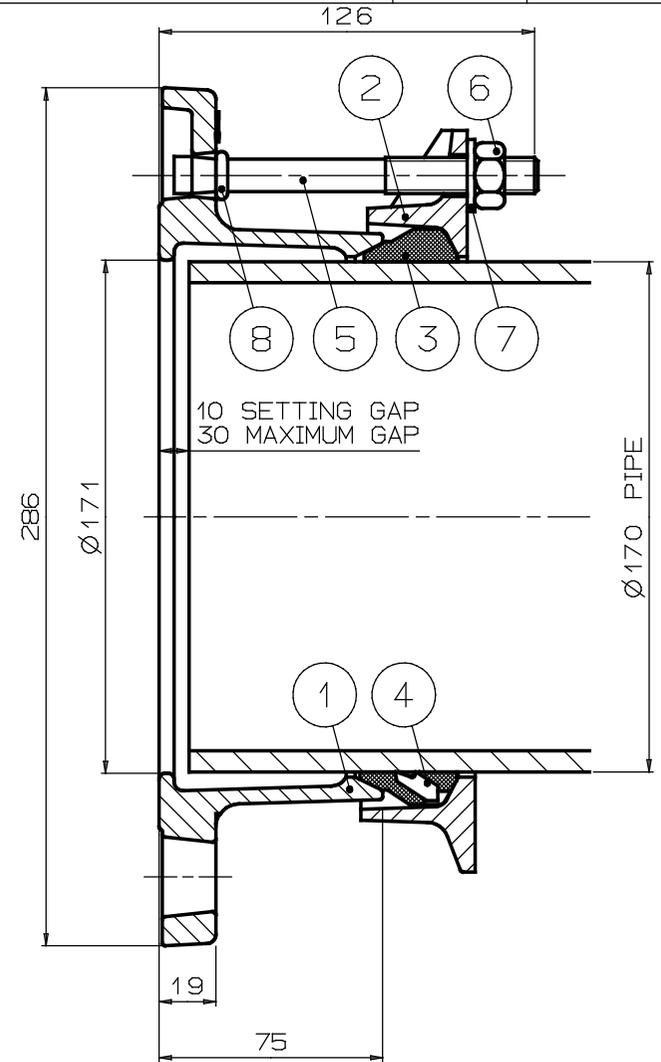
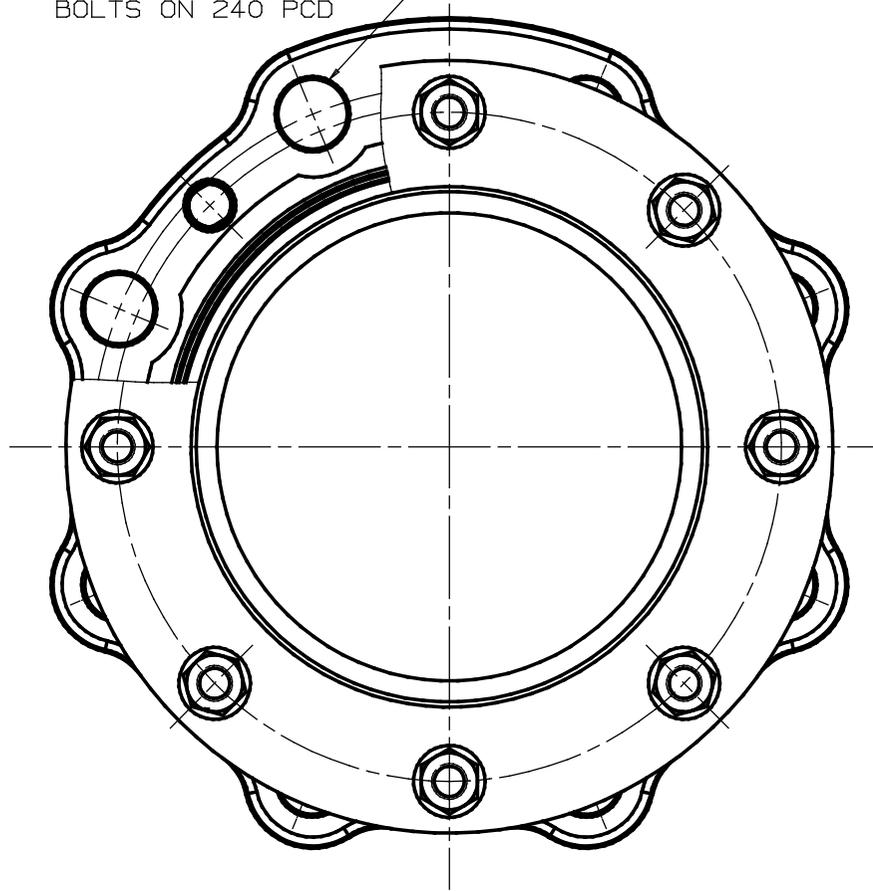
ALL PRODUCT DIMENSIONS ARE BEFORE COATING

DO NOT SCALE

MATERIAL SPECIFICATION

- ADAPTOR BODY (Part 1)
Ductile Iron to BS EN1563
SYMBOL EN-GJS-450-10
- ENDLEWING (Part 2)
Ductile Iron to BS EN1563
SYMBOL EN-GJS-450-10
- GASKET (Part 3)
70 & 80 IRHD EPDM to BS EN681-1 or
70 & 80 IRHD Nitrile to BS2494
- INSERT (Part 4)
Stainless Steel to BS3146
Grade ANC2
- TEE-BOLT (Part 5)
Steel to BS EN ISO898-1
Property Class 8.8
- NUT (Part 6)
Steel to BS EN20898-2
Grade 8.0
- WASHER (Part 7)
Stainless Steel to BS1449:Part 2
Grade 304S15
- 'O' RING (Part 8)
Rubber

8 HOLES Ø23 FOR M20
BOLTS ON 240 PCD



8	'O' RING	8
7	WASHER	8
6	NUT	8
5	TEE-BOLT	8
4	INSERT	7
3	GASKET	1
2	ENDLEWING	1
1	ADAPTOR BODY	1
PART	DESCRIPTION	NO OFF
LIST OF PARTS		

PIPE O. D.	PIPE MATERIAL	FLANGE DRILLING	TEE-BOLTS	GASKET MOULD	GASKET INSERT	WORKING PRESSURE	TEST PRESSURE	WEIGHT	ASSEMBLY
170	DUCTILE IRON	150 PN10,16	8-M12x115	1369	7 x B	16bar	24bar	8.2KG	7936/5

OVERALL DIMENSIONS FOR REFERENCE ONLY

VIKING JOHNSON RESERVES THE RIGHT TO AMEND DETAILS WITHOUT PRIOR NOTIFICATION

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CRANE A Crane Co Company

OVERALL DIMENSIONS OF STYLEX13000K LANGUED ADAPTOR FOR 170mm O.D. PIPE WITH 150 PN10,16 FLANGE

VIKING JOHNSON
Work of the highest quality repair products

DRAWN	CAD	DATE	10:1:96
SCALE	N.T.S.	P.N.	APPROVED
CHECKED			
DRG NO. SK821739-1			ISSUE D