

ISSUE	ALTERATION	DATE & INITIAL	ATD NO	SPECIFICATION ONLY. NOT TO BE USED FOR INSPECTION PURPOSES.						DO NOT SCALE																																																		
C	UPDATED	8:2:07PN		ALL PRODUCT DIMENSIONS ARE BEFORE COATING																																																								
<div>MATERIAL SPECIFICATION</div> <div>ADAPTOR BODY (Part 1)</div> Ductile Iron to BS EN1563 SYMBOL EN-GJS-450-10 <hr/> <div>END RING (Part 2)</div> Malleable Cast Iron BS EN1562 SYMBOL EN-GJMB-350-10 or Ductile Iron to BS EN1563 SYMBOL EN-GJS-450-10 <hr/> <div>GASKET (Part 3)</div> 70 IRHD EPDM to BS EN681-1 or 70 IRHD Nitrile to BS2494 <hr/> <div>INSERT (Part 4)</div> Stainless Steel to BS3146 Grade ANC2 <hr/> <div>STUD (Part 5)</div> Steel to BS EN ISO898-1 Property Class 4.8 <hr/> <div>NUT (Part 6)</div> Steel to BS EN29898-2 Grade 4.0 <hr/> <div>WASHER (Part 7)</div> Stainless Steel to BS1449:Part 2 Grade 304S15 <hr/> <table><tr><th>PART</th><th>DESCRIPTION</th><th>NO OFF</th></tr><tr><td>7</td><td>WASHER</td><td>12</td></tr><tr><td>6</td><td>NUT</td><td>12</td></tr><tr><td>5</td><td>STUD</td><td>12</td></tr><tr><td>4</td><td>INSERT</td><td>15</td></tr><tr><td>3</td><td>GASKET</td><td>1</td></tr><tr><td>2</td><td>END RING</td><td>1</td></tr><tr><td>1</td><td>ADAPTOR BODY</td><td>1</td></tr></table> <div>LIST OF PARTS</div>				PART	DESCRIPTION	NO OFF	7	WASHER	12	6	NUT	12	5	STUD	12	4	INSERT	15	3	GASKET	1	2	END RING	1	1	ADAPTOR BODY	1	<div><div>12 HOLES Ø23 FOR M20 BOLTS ON 350 PCD (PN10 DRILLING) 12 HOLES Ø28 FOR M24 BOLTS ON 355 PCD (PN16 DRILLING)</div></div> <div></div> <table><tr><th>PIPE O.D.</th><th>FLANGE DRILLING</th><th>STUDS</th><th>GASKET MOULD</th><th>GASKET INSERT</th><th>TEST PRESSURE</th><th>WEIGHT</th><th>ASSEMBLY DRG NO</th></tr><tr><td>274</td><td>250 PN10,16</td><td>12-M16x125</td><td>1737</td><td>15xE</td><td>15bar</td><td>16·4KG</td><td>7936/17</td></tr></table> <div>OVERALL DIMENSIONS FOR REFERENCE ONLY</div> <div>VIKING JOHNSON RESERVE THE RIGHT TO AMEND DETAILS WITHOUT PRIOR NOTIFICATION</div> <div>This drawing is the exclusive property of VIKING JOHNSON and is confidential and must not be reproduced or disclosed to a third party without written consent. It must be used only for the purpose which it has been issued and is returnable on request.</div> <div>CRANE A Crane Co Company</div>						PIPE O.D.	FLANGE DRILLING	STUDS	GASKET MOULD	GASKET INSERT	TEST PRESSURE	WEIGHT	ASSEMBLY DRG NO	274	250 PN10,16	12-M16x125	1737	15xE	15bar	16·4KG	7936/17	<div>TITLE</div> <div>OVERALL DIMENSIONS OF FLEXLOCK FLANGE ADAPTOR FOR 274mm O.D. PIPE WITH 250 PN10,16 FLANGE</div> <div> <b>VIKING JOHNSON</b> <i>{World leaders In pipe joint's and repair products}</i></div> <table><tr><td>DRAWN</td><td>CAD</td><td>DATE</td></tr><tr><td>N.T.S.</td><td>P.N.</td><td>10:1:96</td></tr><tr><td>CHECKED</td><td></td><td>APPROVED</td></tr></table> <div>DRG NO. SKC21741-2</div> <div>ISSUE C</div>		DRAWN	CAD	DATE	N.T.S.	P.N.	10:1:96	CHECKED		APPROVED
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