

ISSUE	ALTERATION	DATE & INITIAL	ATD NO
B	UPDATED	10/6/19MDR	

SPECIFICATION DRAWING ONLY. NOT TO BE USED FOR INSPECTION PURPOSES.

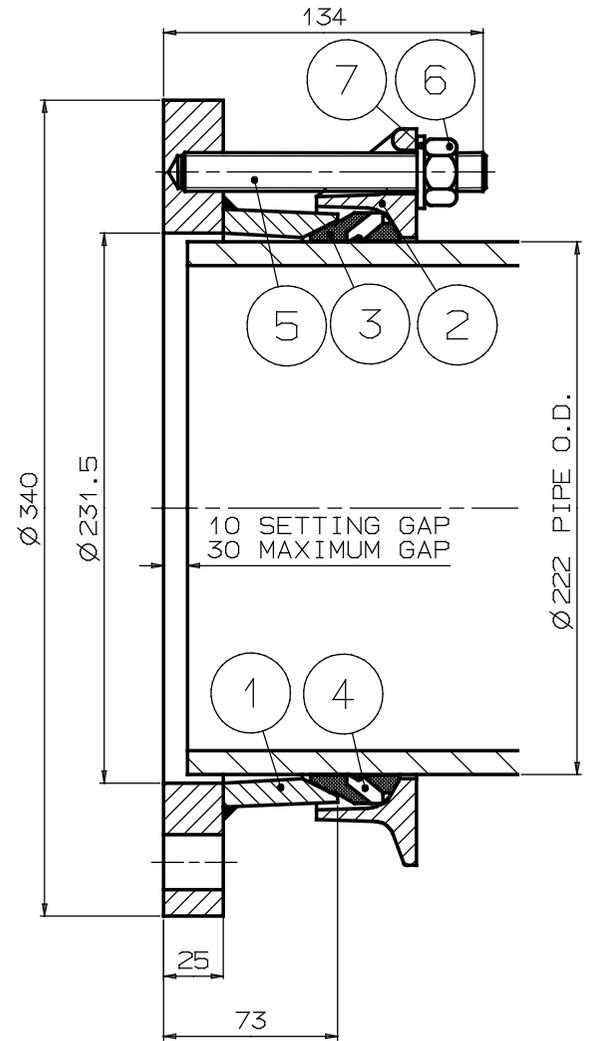
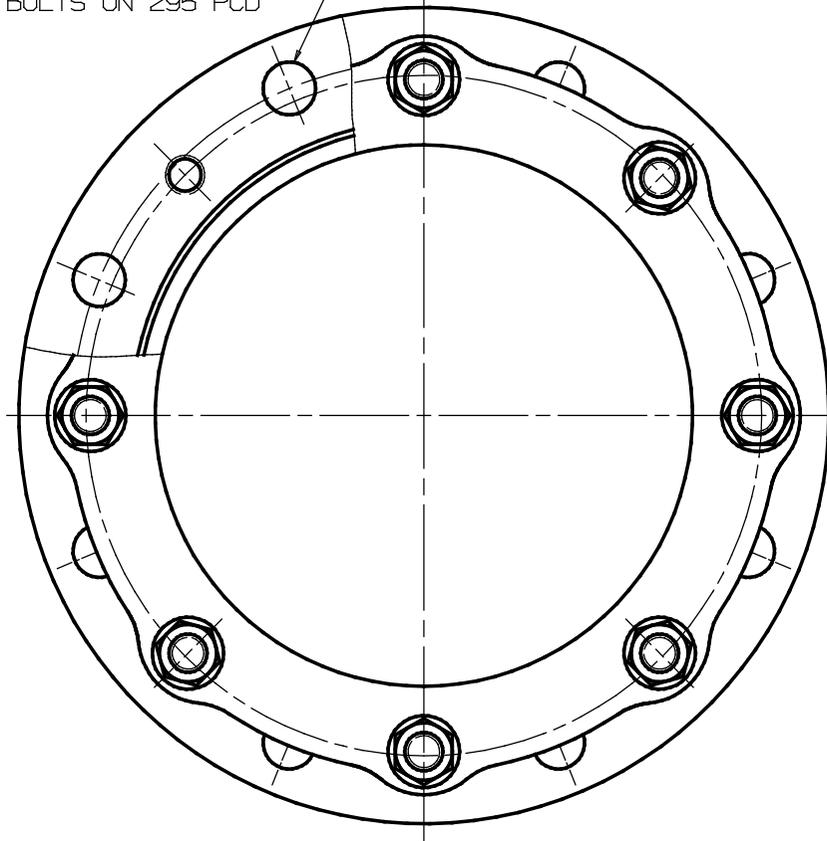
ALL PRODUCT DIMENSIONS ARE BEFORE COATING

DO NOT SCALE

MATERIAL SPECIFICATION

- ADAPTOR BODY (Part 1)
Steel to BS EN10025-2
Grade S275JR
- ENDLEWING (Part 2)
Ductile Iron to BS EN1563
Grade S275JR
- GASKET (Part 3)
70 IRHD EPDM to BS EN681-1 or
70 IRHD Nitrile to BS2494
- INSERT (Part 4)
Stainless Steel to BS3146
Grade ANC2
- STUD (Part 5)
Steel to BS EN ISO898-1
Property Class 8.8
- NUT (Part 6)
Steel to BS EN 20898-2
Grade 8.0
- WASHER (Part 7)
Stainless Steel to BS1449:Part 2
Grade 304S15
- 'O' RING (Part 8)
Rubber

8 HOLES Ø23 FOR M20 BOLTS ON 295 PCD



PART	DESCRIPTION	NO OFF
8	'O' RING	8
7	WASHER	8
6	NUT	8
5	STUD	8
4	INSERT	12
3	GASKET	1
2	ENDLEWING	1
1	ADAPTOR BODY	1

LIST OF PARTS

PIPE O.D.	PIPE MATL	FLANGE DRILLING	STUDS	GASKET MOULD	GASKET INSERT	WORKING PRESSURE	TEST PRESSURE	WEIGHT	ASSEMBLY DRG NO
222	DUCTILE IRON	200 PN10	8-M16x125	1631	12 x E	10bar	15bar	14.2KG	7936/21

OVERALL DIMENSIONS FOR REFERENCE ONLY

VIKING JOHNSON RESERVES THE RIGHT TO AMEND DETAILS WITHOUT PRIOR NOTIFICATION

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CRANE A Crane Co Company

TITLE

OVERALL DIMENSIONS OF STYLEX13000K ANGEAD ADAPTOR FOR 222mm O.D. PIPE WITH 200 PN10 FLANGE

VIKING JOHNSON
Work with us to solve your repair products

DRAWN	CAD	DATE	15.2.18
SCALE	N.T.S.	P.N.	APPROVED
CHECKED			

DRG NO. SK830150-1

ISSUE **B**