

ISSUE	ALTERATION	DATE & INITIAL	ATD NO
B	UPDATED	10/6/19MDR	

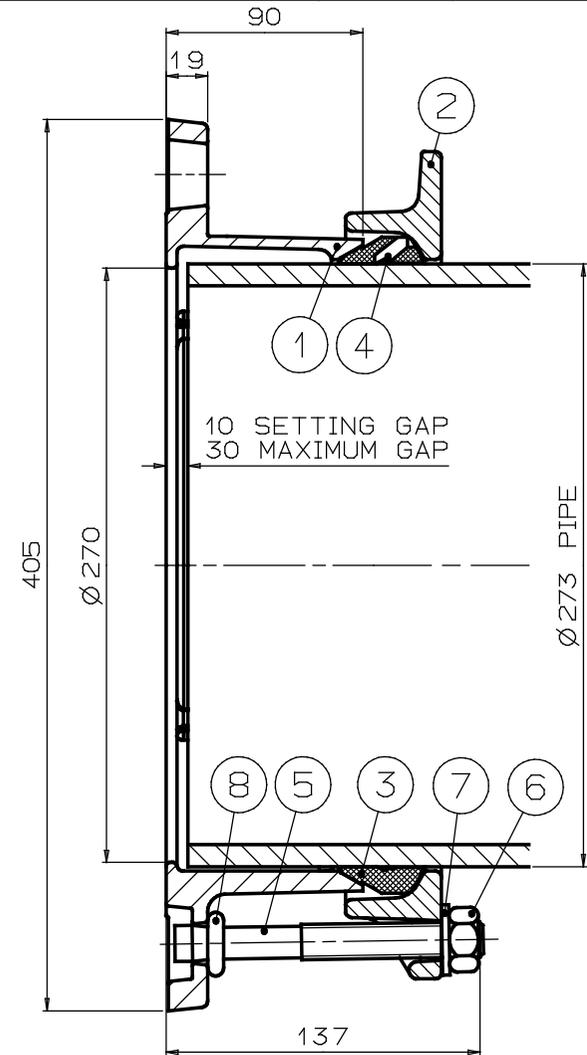
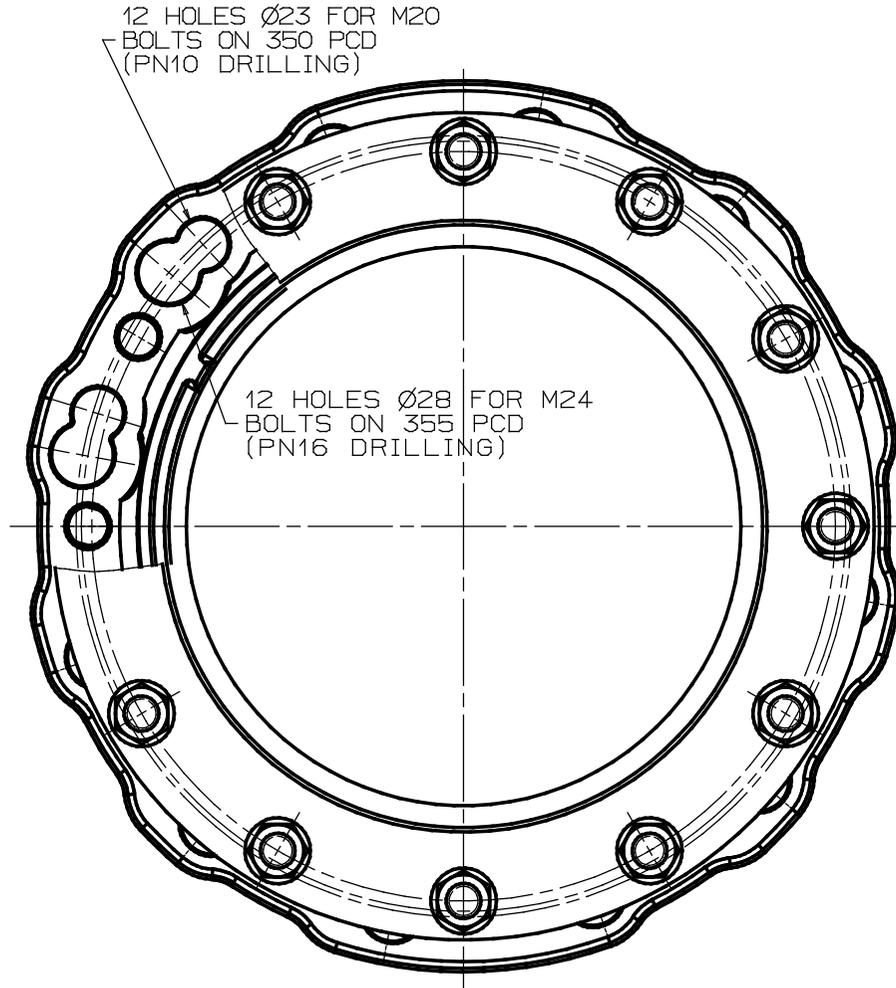
SPECIFICATION DRAWING ONLY. NOT TO BE USED FOR INSPECTION PURPOSES.

ALL PRODUCT DIMENSIONS ARE BEFORE COATING

DO NOT SCALE

MATERIAL SPECIFICATION

- ADAPTOR BODY (Part 1)
Ductile Iron to BS EN1563
SYMBOL EN-GJS-450-10
- END RING (Part 2)
Ductile Iron to BS EN1563
SYMBOL EN-GJS-450-10
- GASKET (Part 3)
70 IRHD EPDM to BS EN681-1 or
70 IRHD Nitrile to BS2494
- INSERT (Part 4)
Stainless Steel to BS3146
Grade ANC2
- TEE-BOLT (Part 5)
Steel to BS EN ISO898-1
Property Class 8.8
- NUT (Part 6)
Steel to BS EN 20898-2
Grade 8.0
- WASHER (Part 7)
Stainless Steel to BS1449:Part 2
Grade 304S15
- 'O' RING (Part 8)
Rubber



8	'O' RING	12
7	WASHER	12
6	NUT	12
5	TEE-BOLT	12
4	INSERT	15
3	GASKET	1
2	END RING	1
1	ADAPTOR BODY	1

PIPE O.D.	PIPE MATL	FLANGE DRILLING	TEE-BOLTS	GASKET MOULD	GASKET INSERT	WORKING PRESSURE	TEST PRESSURE	WEIGHT	ASSEMBLY DRG NO
273	STEEL	250 PN10,16	12-M16x125	1737	15 x E	16bar	24bar	16.4KG	7660/19

OVERALL DIMENSIONS FOR REFERENCE ONLY
VIKING JOHNSON RESERVE THE RIGHT TO AMEND DETAILS WITHOUT PRIOR NOTIFICATION

TITLE
OVERALL DIMENSIONS OF FLEXLOCK FLANGE ADAPTOR FOR 273mm O.D. PIPE WITH 250 PN10,16 FLANGE

VIKING JOHNSON
World leaders in pipe joint's and repair products

DRAWN	CAD	DATE	9:12:05
SCALE	N.T.S.	P.N.	APPROVED
CHECKED			

DRG NO. SKC25493-1

PART	DESCRIPTION	NO OFF
LIST OF PARTS		

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CRANE A Crane Co Company

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