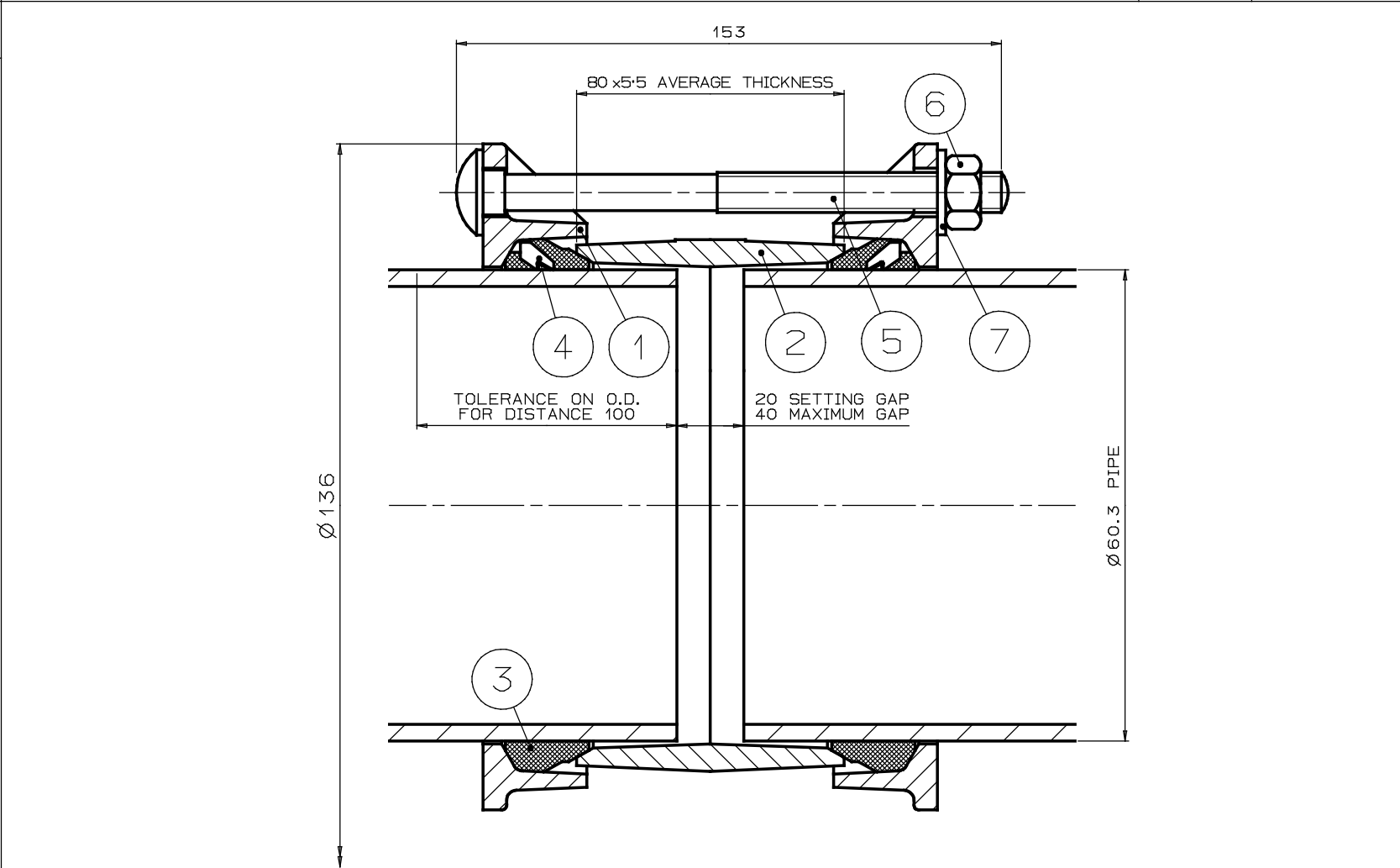




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MATERIAL SPECIFICATION		
END RING (Part 1)		
Ductile Iron to BS EN1563		
SYMBOL EN-GJS-450-10		
CENTRE SLEEVE (Part 2)		
Ductile Iron to BS EN1563		
SYMBOL EN-GJS-450-10		
GASKET (Part 3)		
70 & 80 IRHD EPDM to BS EN681-1 or		
70 & 80 IRHD Nitrile to BS2494		
INSERT (Part 4)		
Stainless Steel to BS3146		
Grade ANC2		
BOLT (Part 5)		
Steel to BS EN ISO898-1		
Property Class 4.8		
NUT (Part 6)		
Steel to BS EN29898-2		
Grade 8.0		
WASHER (Part 7)		
Stainless Steel to BS1449:Part 2		
Grade 304S15		

7	WASHER	2
6	NUT	2
5	BOLT	2
4	INSERT	6
3	GASKET	2
2	CENTRE SLEEVE	1
1	END RING	2
PART	DESCRIPTION	NO OFF
LIST OF PARTS		



PIPE O.D.	TOLERANCE ON O.D.	BOLTS	GASKET MOULD	INSERT	WEIGHT KG	PRESSURE (bar)		ASSEMBLY DRG NO
		No-ØxLEN		NOxTYPE		WORKING	TEST	
60.3	±0.8	2-M12x145	1375	3 x C	2.7	16	24	7561/1

<b>OVERALL DIMENSIONS FOR REFERENCE ONLY</b> VIKING JOHNSON RESERVE THE RIGHT TO AMEND DETAILS WITHOUT PRIOR NOTIFICATION		TITLE <b>OVERALL DIMENSIONS OF FLEXLOCK COUPLING FOR FOR 60.3mm O.D. PIPE</b>	 <b>VIKING JOHNSON</b> <i>World leaders in pipe joint's and repair products</i>											
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 A Crane Co Company		<table><tr><td>DRAWN</td><td>CAD</td><td>DATE</td><td>7:9:05</td></tr><tr><td>SCALE</td><td>N.T.S.</td><td>P.N.</td><td>APPROVED</td></tr><tr><td>CHECKED</td><td></td><td></td><td></td></tr></table>	DRAWN	CAD	DATE	7:9:05	SCALE	N.T.S.	P.N.	APPROVED	CHECKED			
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		DRG NO. SKC25419-1												
		ISSUE B												