

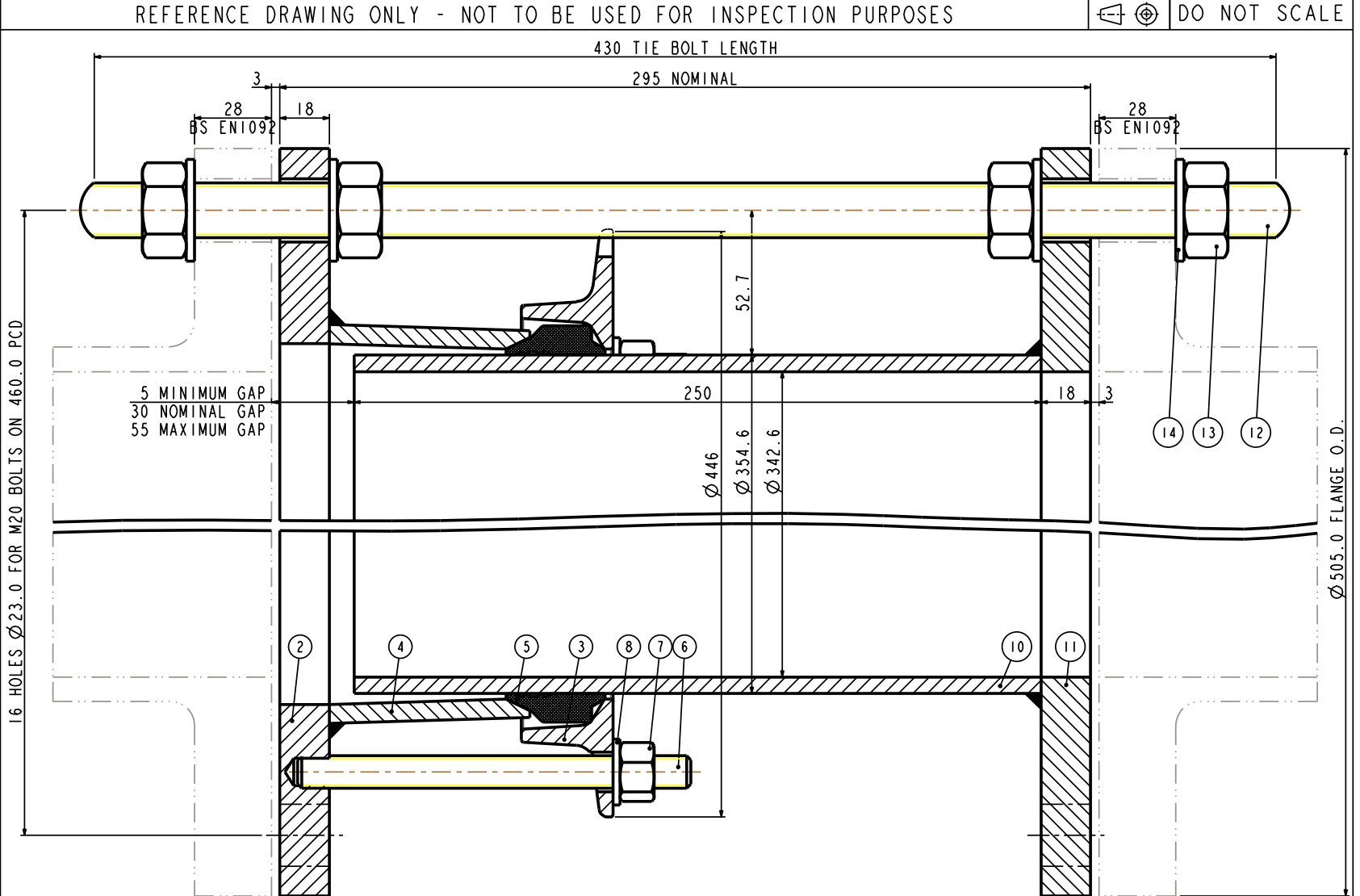
ALL PRODUCT DIMENSIONS ARE BEFORE COATING

REFERENCE DRAWING ONLY - NOT TO BE USED FOR INSPECTION PURPOSES

DO NOT SCALE

MATERIAL SPECIFICATION
FLANGE ADAPTOR ASSEMBLY (Part 1) FLANGE (Part 2) STEEL to BS EN10025-2:2004 GRADE S275JR END RING (Part 3) STEEL to BS EN10025-2:2004 GRADE S275JR CENTRE SLEEVE (Part 4) STEEL to BS EN10025-2:2004 GRADE S275JR GASKET (Part 5) RUBBER 80 HARDNESS Grade to suit service STUDS (Part 6) STEEL to BS EN ISO898-1:2013PROPERTY CLASS 4.8 NUTS (Part 7) STEEL to BS4190:2001 GRADE 4 WASHERS (Part 8) STAINLESS STEEL to BS1449:PART 2:1983 GRADE 304S15 SPIGOT PIECE ASSEMBLY (Part 9) SPIGOT PIPE (Part 10) SPIGOT PIPE MADE FROM TUBE STEEL TUBE to BS EN10255:2004 or STEEL TUBE to BS EN10216-1:2002GRADE P265TRI SPIGOT PIPE MADE FROM FLAT BAR STEEL to BS EN10025-2:2004 GRADE S275JR SPIGOT FLANGE (Part 11) STEEL to BS EN10025-2:2004 GRADE S275JR TIE BOLT (Part 12) STEEL to BS EN10269:1999+A1:2006 NAME 42CrMo4 NUTS (Part 13) STEEL to BS EN20898-2:1994 PROPERTY CLASS 8.0 WASHERS (Part 14) STEEL to BS EN10269:1999+A1:2006 NAME 42CrMo4

FINISH SPECIFICATION
NOTES



FLANGE DRILLING	WORKING PRESSURE	TEST PRESSURE	GASKET	STUDS NO-SIZE	NO OF NOTCHES	TIE BOLTS NO-SIZE	WEIGHT KG	ASSEMBLY DRG NO
350 PN10	10.0bar	15.0bar	J51LS	8-M12x140	4	4-M20x430	55.5Kg	10435.27

OVERALL DIMENSIONS DRAWING FOR REFERENCE ONLY
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CRANE A Crane Co Company



OVERALL DIMENSIONS OF
 DISMANTLING JOINTS ASSEMBLY - L02 SECTION
 FOR 350 PN10 FLANGE DRILLING

RELEASE LEVEL: Concept

SHEET 1 OF 2



DRAWN	AUTO	SCALE	1:000
DATE	17/04/13	GENERIC	10435.L02.UT

DRG NO SKP1044-1

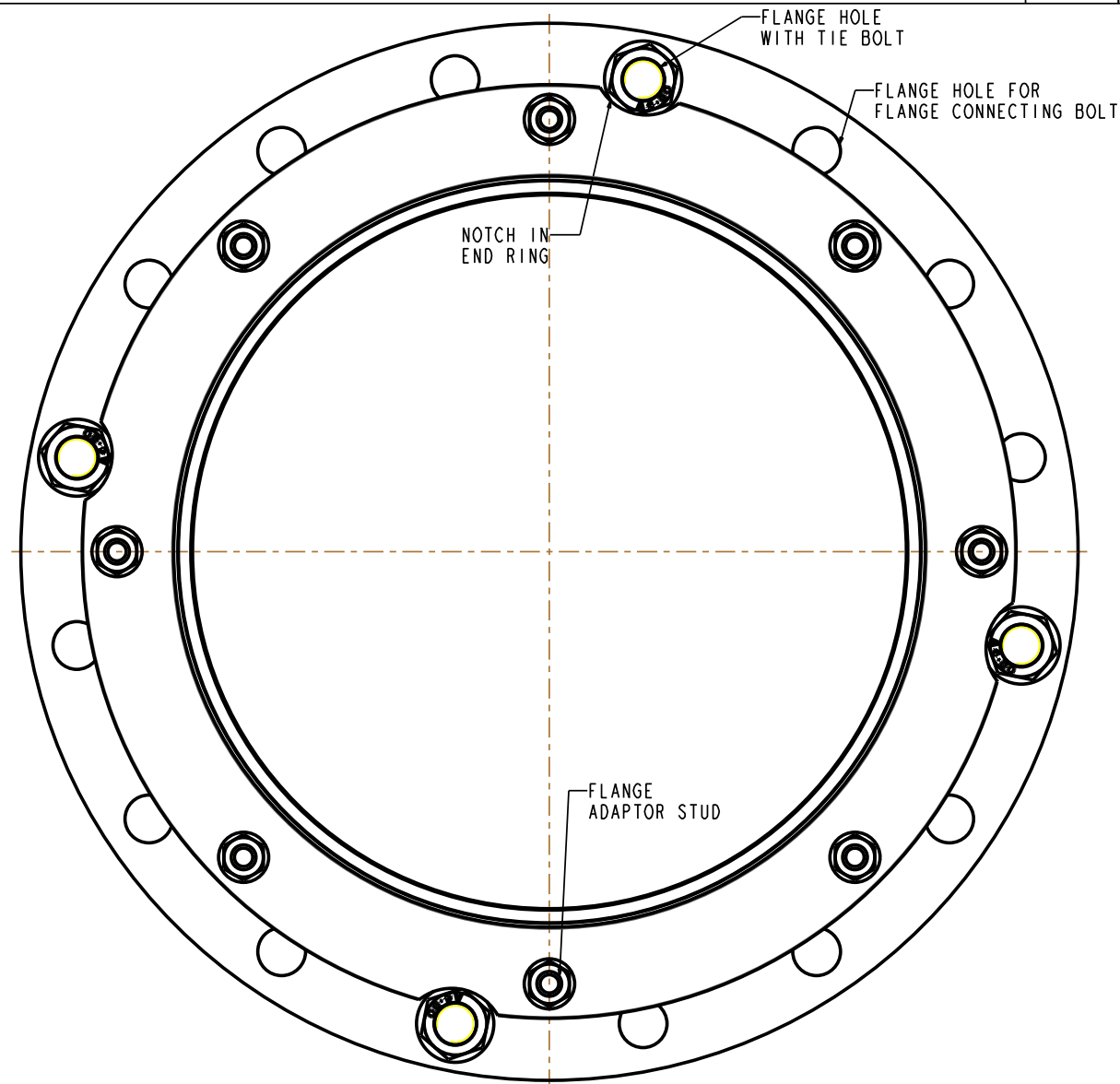
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FINISH SPECIFICATION
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CRANE A Crane Co Company

TIE BOLT SPACING FOR
DISMANTLING JOINTS ASSEMBLY - L02 SECTION
FOR 350 PN10 FLANGE DRILLING

RELEASE LEVEL: Concept

SHEET 2 OF 2

VIKING JOHNSON
World leaders in pipe joints and repair products

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