

ALL PRODUCT DIMENSIONS ARE BEFORE COATING

MATERIAL SPECIFICATION

LINER BODY (Part 1)
Ductile Iron to BS EN1563
Symbol EN-GJS-450-10

CLAMP BANDS (Part 2)
Ductile Iron to BS EN1563
Symbol EN-GJS-450-10

BOLTS (Part 3)
Stainless Steel to BS EN ISO3506-1
Grade A2 Property Class 70

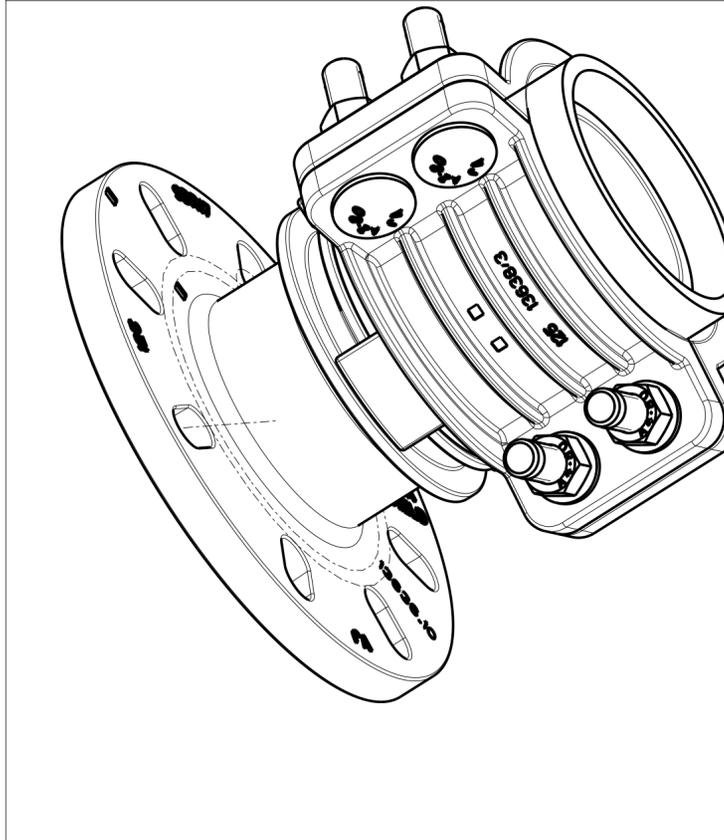
NUTS (Part 4)
Stainless Steel to BS EN ISO3506-2
Grade A4 Property Class 80

WASHERS (Part 5)
Stainless Steel to BS EN ISO3506-1
Grade A2 Property Class 50

O RING (Part 6)
As specified by order

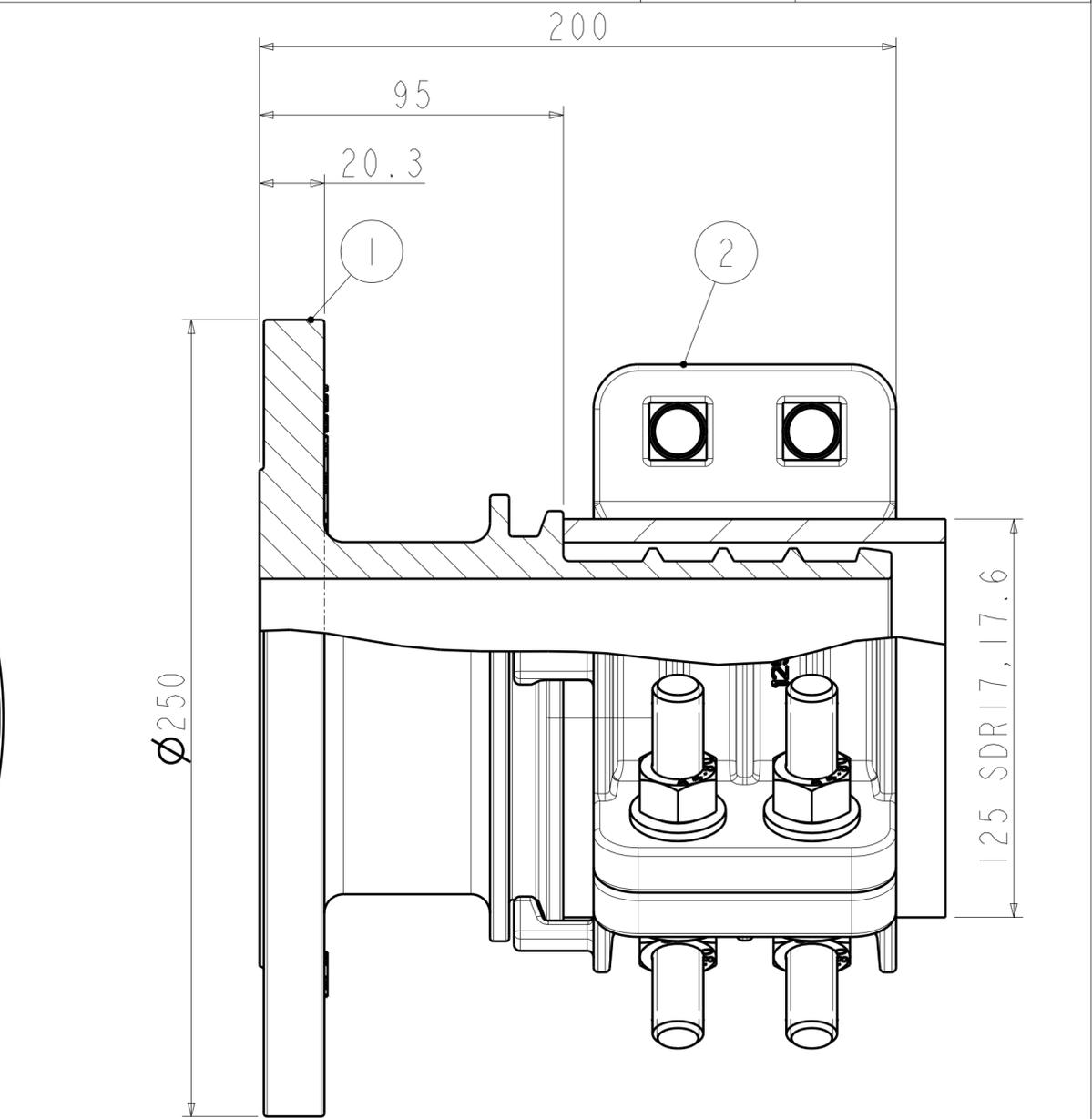
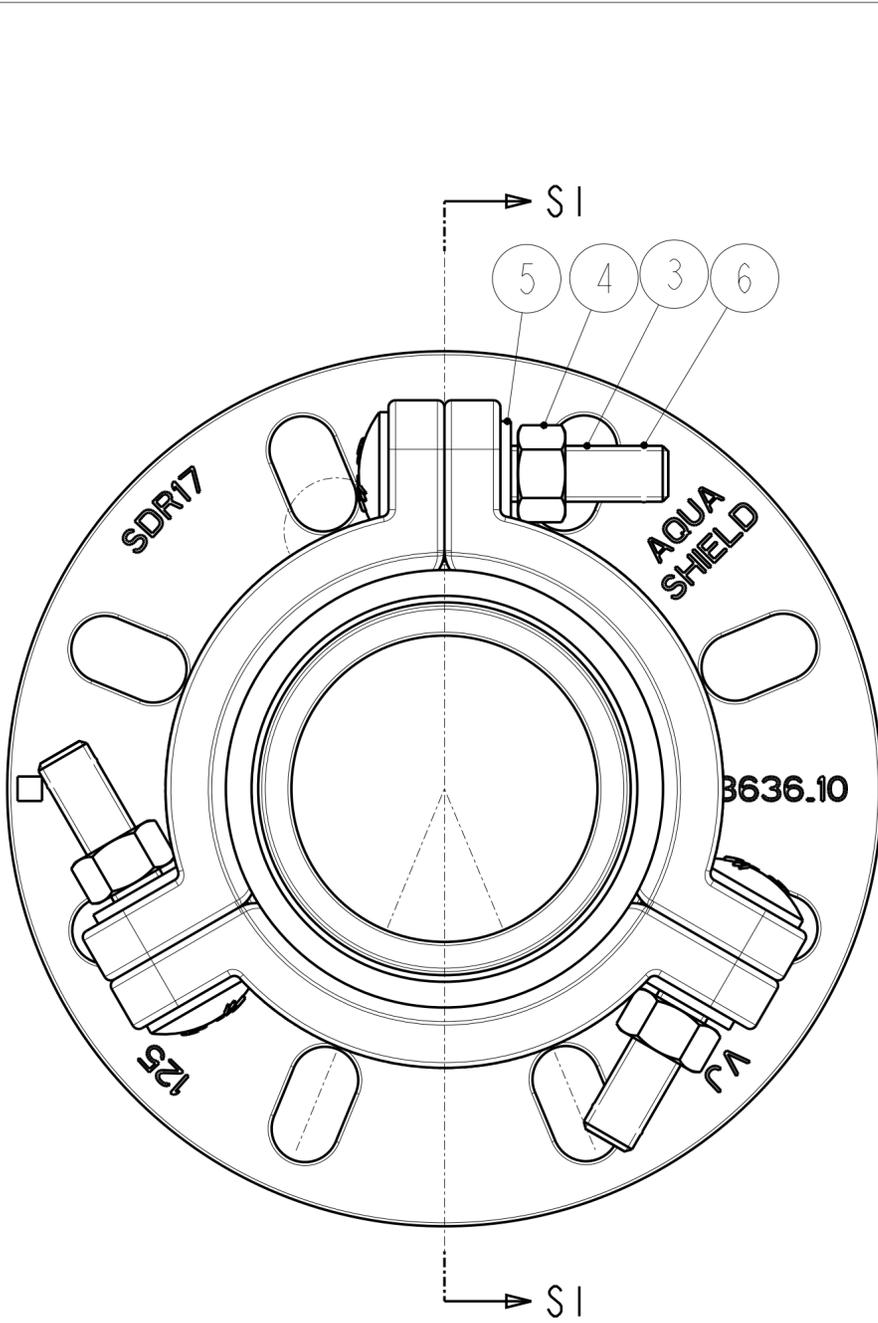
NOTES

Bolt Torque = 200-210Nm



ISOMETRIC VIEW

REFERENCE DRAWING ONLY - NOT TO BE USED FOR INSPECTION PURPOSES. DO NOT SCALE



SECTION S1-S1

PIPE OD SDR RATING	FLANGE DRILLING	BOLT NO-DIAxLENGTH	WEIGHT Kg	ASSEMBLY DRG NO
125 SDR17, 17.6		6-M16x80	16.0	13643_8

OVERALL DIMENSION DRAWING
FOR REFERENCE ONLY
VIKING JOHNSON RESERVE THE
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**OVERALL DIMENSIONS OF
AQUASHIELD FLANGE ADAPTOR
FOR 125 SDR17, 17.6**

DRAWN	AUTO	SCALE	1.000
DATE	May-04-23	GENERIC	O_DIM_13643_8_2

CRANE A Crane Co Company

RELEASE LEVEL: Released SHEET 1 OF 1

DRG NO O_DIM_13643_8_2