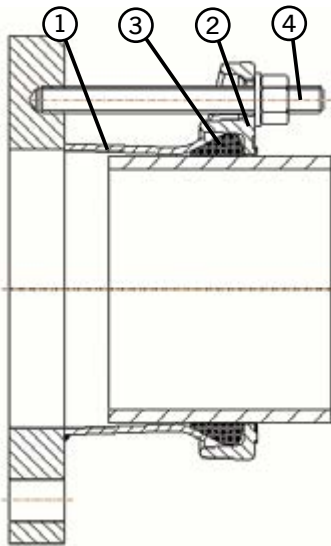


# QuickFit Flange Adaptors - Fabricated (Standard Drillings)

## Flange Adaptor



### Key

- 1 = Body
- 2 = End Ring
- 3 = Gasket
- 5 = Studs

## Fabricated QuickFit Flange Adaptors - Standard Drillings Available

OD	Flange Details Nom (mm)	BS EN 1092											
		PN2.5		PN6		PN10		PN16		PN25		PN40	
		Y/N	Tied?	Y/N	Tied?	Y/N	Tied?	Y/N	Tied?	Y/N	Tied?	Y/N	Tied?
059.5 - 063.3	50	✓	x	✓	x								
075.3 - 079.1	65	✓	x	✓	x					✓	✓	✓	✓
088.1 - 091.9	80	✓	x	✓	x								
095.8 - 100.2	80	✓	x	✓	x								
107.2 - 111.0	100	✓	✓	✓	✓					✓	✓	✓	✓
113.5 - 120.2	100	✓	x	✓	x					✓	✓	✓	✓
138.9 - 142.7	125	✓	x	✓	x					✓	✓	✓	✓
158.2 - 162.0	150	✓	x	✓	x					✓	✓	x	x
167.5 - 172.3	150	✓	x	✓	x					✓	✓	x	x
192.2 - 196.7	200	✓	✓	✓	✓					✓	✓	x	x
218.3 - 224.4	200	✓	x	✓	x					✓	✓	x	x
272.2 - 276.5	250	✓	x	✓	x					✓	✓	x	x
323.1 - 328.6	300	✓	x	✓	x					x	x	x	x

Y/N = ✓ = Can make QFFA with this drilling  
 x = Cannot make QFFA with this drilling

Tied? = ✓ = Can offer as tied FA – notching not required

x = Cannot offer as tied FA – bolts clash with end ring – cannot notch

Orange background = Denotes standard cast product

OD	Flange Details Nom (")	BS 10:1962 Table											
		A		D		E		F		H		J	
		Y/N	Tied?	Y/N	Tied?	Y/N	Tied?	Y/N	Tied?	Y/N	Tied?	Y/N	Tied?
059.5 - 063.3	2	✓	x	✓	x	✓	x	✓	✓	✓	✓	x	x
075.3 - 079.1	2.5	✓	x	✓	x	✓	x	✓	✓	✓	✓	x	x
088.1 - 091.9	3	✓	x	✓	x	✓	x	✓	✓	✓	✓	x	x
095.8 - 100.2	3	✓	x	✓	x	✓	x	✓	✓	✓	✓	x	x
107.2 - 111.0	4	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	x	x
113.5 - 120.2	4	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	x	x
138.9 - 142.7	5	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	x	x
158.2 - 162.0	6	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	x	x
167.5 - 172.3	6	✓	x	✓	x	✓	x	✓	✓	✓	✓	x	x
192.2 - 196.7	8	✓	✓	✓	✓	✓	✓	✓	✓	x	x	x	x
218.3 - 224.4	8	✓	✓	✓	✓	✓	x	✓	✓	✓	✓	x	x
272.2 - 276.5	10	x	x	x	x	✓	✓	✓	✓	✓	✓	x	x
323.1 - 328.6	12	x	x	✓	✓	✓	✓	x	x	x	x	x	x

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# QuickFit Flange Adaptors - Fabricated (Standard Drillings)

Datasheet

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## Technical Information

### Working Pressure Rating

Water working pressure in accordance with the flange rating  
Gas 6 bar

### Vacuum Pressure

Capable of accommodating a vacuum pressure of -0.7 bar

### Site Test Pressure

1.5 times working pressure for short duration (2 hours)

### Angularity

Flange Adaptor 3°

### Bolt Torque/Spanner

M12; Torque 55-65Nm on every bolt  
Spanner size A/F 19mm

### Temperature Rating of Product

EPDM -20°C to +90°C

Nitrile -20°C to +90°C

For use on applications with fluctuating and / or elevated temperatures (> 60°C) may require regular maintenance to re-tighten the bolts and must be included in any maintenance schedule.

### Approvals

The following water contact materials used in QuickFit are approved for use with potable water:-

Rilsan Nylon 11:

➤ WRAS, DVGW, W270, ACS & KIWA

EPDM Gaskets:

➤ WRAS

## Materials & Relevant Standards

### Flange

Steel to BS EN 10025-2: Grade S275JR

### Sleeve Options:

- Steel Tube to BS EN 10216-1: Grade P265TRI
- Steel Tube to BS EN 10217-1:
- Steel BS EN10025-2: Grade S275JR

### End Rings

Ductile Iron to BS EN1563: Symbol EN GJS-450-10

### Gaskets

EPDM to BS EN681-1, TYPE WA, WC

Nitrile to BS EN682:Type G

Other grades are available - contact Viking Johnson for details

### Tee Bolts/Bolts

Standard - Steel to BS EN ISO 898-1: property class 4.8

Option - Stainless Steel to BS EN ISO 3506-1:  
grade A4 property class 50

### Nuts

Steel to BS EN 20898-2: property class 8

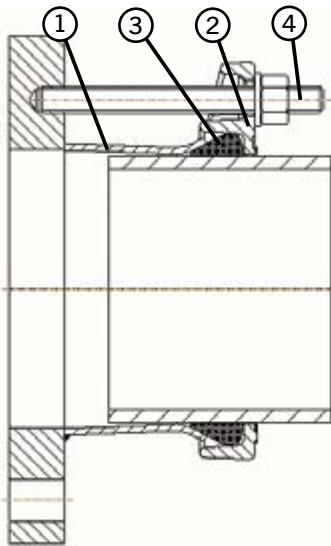
Option - Stainless Steel to BS EN ISO 3506-2:  
grade A4 property class 80

### Washers

Stainless Steel to BS1449:PART 2: GRADE 304S15

# QuickFit Flange Adaptors - Fabricated (Standard Drillings)

## Flange Adaptor



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Y/N = ✓ = Can make QFFA with this drilling

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OD	Flange Details Nom - (")	ASME/ANSI B16.1/ASME B16.5 Class							
		125		150		250		300	
		Y/N	Tied?	Y/N	Tied?	Y/N	Tied?	Y/N	Tied?
059.5 - 063.3	2	✓	x	✓	x	✓	✓	x	x
075.3 - 079.1	2.5	✓	✓	✓	✓	✓	✓	x	x
088.1 - 091.9	3	✓	✓	✓	✓	✓	✓	x	x
095.8 - 100.2	3	✓	x	✓	x	✓	✓	x	x
107.2 - 111.0	4	✓	✓	✓	✓	✓	✓	x	x
113.5 - 120.2	4	✓	✓	✓	✓	✓	✓	x	x
138.9 - 142.7	5	✓	✓	✓	✓	✓	✓	x	x
158.2 - 162.0	6	✓	✓	✓	✓	✓	✓	x	x
167.5 - 172.3	6	✓	✓	✓	✓	✓	✓	x	x
192.2 - 196.7	8	✓	✓	✓	✓	x	x	x	x
218.3 - 224.4	8	✓	✓	✓	✓	✓	✓	x	x
272.2 - 276.5	10	✓	✓	✓	✓	x	x	x	x
323.1 - 328.6	12	✓	✓	✓	✓	x	x	x	x

OD	Flange Details Nom - (")	AWWA C207 Class							
		B		D		E		F	
		Y/N	Tied?	Y/N	Tied?	Y/N	Tied?	Y/N	Tied?
107.2 - 111.0	4	✓	✓	✓	✓	✓	✓	✓	✓
113.5 - 120.2	4	✓	✓	✓	✓	✓	✓	✓	✓
138.9 - 142.7	5	✓	✓	✓	✓	✓	✓	✓	✓
158.2 - 162.0	6	✓	✓	✓	✓	✓	✓	✓	✓
167.5 - 172.3	6	✓	✓	✓	✓	✓	✓	✓	✓
192.2 - 196.7	8	✓	✓	✓	✓	✓	✓	✓	✓
218.3 - 224.4	8	✓	✓	✓	✓	✓	✓	✓	✓
272.2 - 276.5	10	✓	✓	✓	✓	✓	✓	x	x
323.1 - 328.6	12	✓	✓	✓	✓	✓	✓	x	x

OD	Flange Details Nom - (mm)	AS2129 Table							
		A		C		D		E	
		Y/N	Tied?	Y/N	Tied?	Y/N	Tied?	Y/N	Tied?
059.5 - 063.3	50	✓	x	✓	x	✓	x	✓	x
075.3 - 079.1	65	✓	x	✓	x	✓	x	✓	x
088.1 - 091.9	80	✓	x	✓	x	✓	x	✓	x
095.8 - 100.2	80	✓	x	✓	x	✓	x	✓	x
107.2 - 111.0	100	✓	✓	✓	✓	✓	✓	✓	✓
113.5 - 120.2	100	✓	x	✓	x	✓	x	✓	x
138.9 - 142.7	125	✓	✓	✓	✓	✓	✓	✓	✓
158.2 - 162.0	150	✓	✓	✓	✓	✓	✓	✓	✓
167.5 - 172.3	150	✓	x	✓	x	✓	x	✓	x
192.2 - 196.7	200	✓	✓	✓	✓	✓	✓	✓	✓
218.3 - 224.4	200	✓	x	✓	x	✓	x	✓	x
272.2 - 276.5	250	x	x	x	x	x	x	✓	✓
323.1 - 328.6	300	x	x	✓	✓	✓	✓	✓	x

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# QuickFit Flange Adaptors - Fabricated (Standard Drillings)

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EPDM Gaskets:

➤ WRAS

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- Steel Tube to BS EN 10217-1:
- Steel BS EN10025-2: Grade S275JR

### End Rings

Ductile Iron to BS EN1563: Symbol EN GJS-450-10

### Gaskets

EPDM to BS EN681-1, TYPE WA, WC

Nitrile to BS EN682:Type G

Other grades are available - contact Viking Johnson for details

### Tee Bolts/Bolts

Standard - Steel to BS EN ISO 898-1: property class 4.8

Option - Stainless Steel to BS EN ISO 3506-1:  
grade A4 property class 50

### Nuts

Steel to BS EN 20898-2: property class 8

Option - Stainless Steel to BS EN ISO 3506-2:  
grade A4 property class 80

### Washers

Stainless Steel to BS1449:PART 2: GRADE 304S15